



DIMENSIONS SHOWN AS: inches (mm)

EXCHANGER SIZE	DIMENSIONS								NOZZLE SCHEDULE		
	"A"		"B"		"C"		"D"		(N1) INLET	6" NPT (152)	
	inches	mm	inches	mm	inches	mm	inches	mm	(N2) OUTLET	6" NPT (152)	
THWX-1824-2-1	31-5/8	803	23-1/2	597	27	686	11-3/4	298	(N3) DRAIN		
THWX-1830-2-1	37-5/8	956	29-1/2	749	33	838	17-3/4	451	COLLAR ASSEMBLY		
THWX-1836-2-1	43-5/8	1108	35-1/2	902	39	991	23-3/4	603	STANDARD		OVS. FOR STONE LINING
THWX-1842-2-1	49-5/8	1260	41-1/2	1054	45	1143	29-3/4	756	"E"	18" (457)	20" (508)
THWX-1848-2-1	55-5/8	1413	47-1/2	1207	51	1295	35-3/4	908	"F"	12-1/2" (318)	14" (356)
THWX-1854-2-1	61-5/8	1565	53-1/2	1359	57	1448	41-3/4	1060	DESIGN CONDITIONS		
THWX-1860-2-1	67-5/8	1718	59-1/2	1511	63	1600	47-3/4	1213	TUBES		
THWX-1866-2-1	73-5/8	1870	65-1/2	1664	69	1753	53-3/4	1365	DESIGN PRESSURE	125 PSIG	862 KPa
THWX-1872-2-1	79-5/8	2022	71-1/2	1816	75	1905	59-3/4	1518	DESIGN TEMPERATURE	375 °F	191 °C
THWX-1878-2-1	85-5/8	2175	77-1/2	1969	81	2057	65-3/4	1670	M.D.M.T.	40 °F	4.4 °C
THWX-1884-2-1	91-5/8	2327	83-1/2	2121	87	2210	71-3/4	1822	HYDRO TEST PRESSURE	250 PSIG	1723 KPa
THWX-1890-2-1	97-5/8	2480	89-1/2	2274	93	2362	77-3/4	1975	NOTES:		
THWX-1896-2-1	103-5/8	2632	95-1/2	2426	99	2515	83-3/4	2127	1. COLLAR ASSEMBLY SUPPLIED SEPARATELY.		
THWX-18102-2-1	109-5/8	2784	101-1/2	2578	105	2667	89-3/4	2280	2. FABRICATED TO ASME CODE SECTION VIII DIVISION 1 AND LATEST ADDENDA.		
THWX-18108-2-1	115-5/8	2937	107-1/2	2731	111	2819	95-3/4	2432	3. DRAWING IS NOT TO SCALE.		
THWX-18114-2-1	121-5/8	3089	113-1/2	2883	117	2972	101-3/4	2584	4. ALL DIM'S ±1/8 (3) UNLESS OTHERWISE SHOWN.		
THWX-18120-2-1	127-5/8	3242	119-1/2	3035	123	3124	107-3/4	2737	5. DIMENSIONS SHOWN AS: in.(mm)		
THWX-18126-2-1	133-5/8	3394	125-1/2	3188	129	3277	113-3/4	2889	CUSTOMER:		
THWX-18132-2-1	139-5/8	3546	131-1/2	3340	135	3429	119-3/4	3042	LOCATION:		
THWX-18138-2-1	145-5/8	3699	137-1/2	3493	141	3581	125-3/4	3194	ENGINEER :		
THWX-18144-2-1	151-5/8	3851	143-1/2	3645	147	3734	131-3/4	3346	ORDER No.:		
THWX-18150-2-1	157-5/8	4004	149-1/2	3797	153	3886	137-3/4	3499	PROJECT/JOB:		
THWX-18156-2-1	163-5/8	4156	155-1/2	3950	159	4039	143-3/4	3651	LOCATION:		
THWX-18162-2-1	169-5/8	4308	161-1/2	4102	165	4191	149-3/4	3804	TAG:		
									APPROVAL #		

TITLE G.A. 150 LB. TANK HEATERS

A R M S T R O N G

NUMBER

REV.

DATE :- 24/05/95 BY :- D.C.R

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THWX-18-2P-1