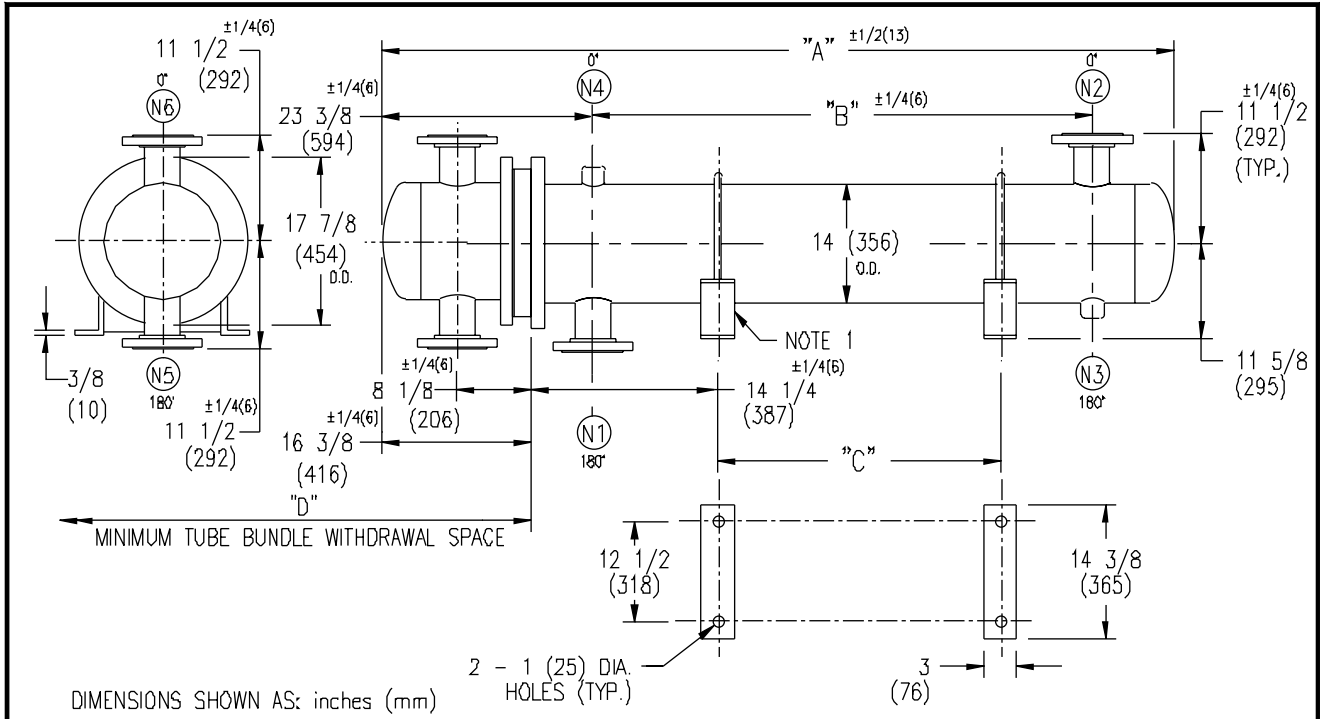


ARMSTRONG®



EXCHANGER SIZE *-BAFFLE SPACING	DIMENSIONS											
	A		B		C		D		N1		N2	
	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm
W-143-2*-4	54 3/8	1381	23	584	10	254	38	965	6	152	6	152
W-144-2*-4	66 3/8	1686	35	889	22	559	50	1270	6	152	6	152
W-145-2*-4	78 3/8	1991	47	1194	34	864	62	1575	6	152	6	152
W-146-2*-4	90 3/8	2296	59	1499	46	1168	74	1880	6	152	6	152
W-147-2*-4	102 3/8	2600	71	1803	58	1473	86	2184	6	152	6	152
W-148-2*-4	114 3/8	2905	83	2108	70	1778	98	2489	6	152	6	152
W-149-2*-4	126 3/8	3210	95	2413	82	2083	110	2794	6	152	6	152
W-1410-2*-4	138 3/8	3515	107	2718	94	2388	122	3099	6	152	6	152
W-1411-2*-4	150 3/8	3820	119	3023	106	2692	134	3404	6	152	6	152
W-1412-2*-4	162 3/8	4124	131	3327	118	2997	146	3708	6	152	6	152
W-1413-2*-4	174 3/8	4429	143	3632	130	3302	158	4013	6	152	6	152
W-1414-2*-4	186 3/8	4734	155	3937	142	3607	170	4318	6	152	6	152
W-1415-2*-4	198 3/8	5039	167	4242	154	3912	182	4623	6	152	6	152

NOZZLE SCHEDULE				
SERVICE	MARK	SHELL SIDE	MARK	TUBE SIDE
INLET	(N1)	AS PER TABLE	(N5)	6 (152) FLG
OUTLET	(N2)	AS PER TABLE	(N6)	6 (152) FLG
DRAIN	(N3)	1/2 (13) NPT		
VENT	(N4)	3/4 (19) NPT		

NOTES: 1. SUPPORTS SUPPLIED ONLY IF SPECIFIED ON ORDER.
 2. NOZZLE SIZES SHOWN ARE RECOMMENDED FOR MAX. EXCHANGER LIFE, NO EXTERNAL FORCES APPLY.
 3. FABRICATED TO ASME CODE SECTION VIII DIVISION 1 AND LATEST ADDENDA.
 4. DRAWING IS NOT TO SCALE.
 5. ALL DIMN'S ±1/8 (3) UNLESS OTHERWISE SHOWN.

DESIGN CONDITIONS				
	SHELL		TUBES	
DESIGN PRESSURE	150 PSIG	1034 KPa	150 PSIG	1034 KPa
DESIGN TEMPERATURE	375 °F	191 °C	375 °F	191 °C
MIN. DESIGN METAL TEMP.	40 °F	4.4 °C	40 °F	4.4 °C
HYDRO. TEST PRESSURE	225 PSIG	1551 KPa	225 PSIG	1551 KPa
CONTENTS	WATER		WATER	

CUSTOMER:
 LOCATION:
 ENGINEER:
 ORDER No.:
 PROJECT/JOB:
 LOCATION:
 TAG: (QUOTE #)

TITLE G.A. 150 LB. W SERIES HEAT EXCHANGERS	A R M S T R O N G				NUMBER W-14-2P-4(6)	REV. A ECO #9172 APRIL 16/03 J.R.
DATE: 12/01/94 BY: D.C.R.	TORONTO - CANADA TEL: (416) 755-2291	MONTREAL - CANADA TEL: (514) 421-2424	BUFFALO - N. Y. TEL: (716) 693-8813	COLCHESTER - U.K. TEL: (44) 120-657-9491		