



EXCHANGER SIZE *- BAFFLE SPACING	DIMENSIONS											
	A		B		C		D		N1		N2	
	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm
W3T-42-4*-3	27 1/2	669	16 1/2	419	10	254	26	660	1 1/2	38	1 1/2	38
W3T-43-4*-3	39 1/2	1003	28 1/2	724	22	559	38	965	1 1/2	38	1 1/2	38
W3T-44-4*-3	51 1/2	1308	40 1/2	1029	34	864	50	1270	1 1/2	38	1 1/2	38
W3T-45-4*-3	63 1/2	1613	52 1/2	1334	46	1169	62	1575	1 1/2	38	1 1/2	38
W3T-46-4*-3	75 1/2	1918	64 1/2	1638	58	1473	74	1879	1 1/2	38	1 1/2	38
W3T-47-4*-3	87 1/2	2223	76 1/2	1943	70	1778	86	2184	1 1/2	38	1 1/2	38
W3T-48-4*-3	99 1/2	2527	88 1/2	2248	82	2083	98	2489	1 1/2	38	1 1/2	38
W3T-49-4*-3	111 1/2	2832	100 1/2	2553	94	2388	110	2794	1 1/2	38	1 1/2	38
W3T-410-4*-3	123 1/2	3137	112 1/2	2858	106	2693	122	3099	1 1/2	38	1 1/2	38

NOZZLE SCHEDULE				
SERVICE	MARK	SHELL SIDE	MARK	TUBE SIDE
INLET	N1	AS PER TABLE	N5	1 (25) NPT
OUTLET	N2	AS PER TABLE	N6	1 (25) NPT
DRAIN	N3	1/2 (13) NPT	N7	1/2 (13) NPT
VENT	N4	3/4 (19) NPT		

NOTES: 1. SUPPORTS SUPPLIED ONLY IF SPECIFIED ON ORDER.
 2. NOZZLE SIZES SHOWN ARE RECOMMENDED FOR MAXIMUM EXCHANGER LIFE.
 3. FABRICATED TO ASME CODE SECTION VIII DIVISION 1 AND LATEST ADDENDA.
 4. DRAWING IS NOT TO SCALE.
 5. ALL DIMN'S $\pm 1/8$ (3) UNLESS OTHERWISE SHOWN.

DESIGN CONDITIONS				
	SHELL		TUBES	
DESIGN PRESSURE	150 PSIG	1034 KPa	300 PSIG	2068 KPa
DESIGN TEMPERATURE	375 °F	191 °C	375 °F	191 °C
MIN. DESIGN METAL TEMP.	35 °F	1.7 °C	35 °F	1.7 °C
HYDRO. TEST PRESSURE	225 PSIG	1551 KPa	450 PSIG	3102 KPa
CONTENTS	WATER		WATER	

CUSTOMER:
 LOCATION:
 ENGINEER:
 ORDER No.:
 PROJECT/JOB:
 LOCATION:
 TAG: (QUOTE #)

TITLE	G.A. 300 LB. W SERIES HEAT EXCHANGERS				A R M S T R O N G				NUMBER	REV.
DATE: 11 / 08 / 00	BY: J.R.	TORONTO - CANADA	MONTREAL - CANADA	BUFFALO - N. Y.	CHELSEA - U.K.	W3T-4-4P-3(1.5)				
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