



DIMENSIONS SHOWN AS: inches (mm)

EXCHANGER SIZE	DIMENSIONS											
	A		B		C		D		N1		N2	
	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm
WS-102-4-1	30	762	12 1/2	318	4 1/2	114	26	660	4	102	1 1/2	38
WS-103-4-1	42	1067	24 1/2	622	16 1/2	419	38	965	4	102	1 1/2	38
WS-104-4-1	54	1372	36 1/2	927	28 1/2	724	50	1270	6	152	2	51
WS-105-4-1	66	1676	48 1/2	1232	40 1/2	1029	62	1575	6	152	2	51
WS-106-4-1	78	1981	60 1/2	1537	52 1/2	1334	74	1880	6	152	2	51
WS-107-4-1	90	2286	72 1/2	1842	64 1/2	1638	86	2184	6	152	2	51
WS-108-4-1	102	2591	84 1/2	2146	76 1/2	1943	98	2489	6	152	2	51
WS-109-4-1	114	2896	96 1/2	2451	88 1/2	2248	110	2794	6	152	2	51
WS-1010-4-1	126	3200	108 1/2	2756	100 1/2	2553	122	3099	6	152	2	51
WS-1011-4-1	138	3505	120 1/2	3061	112 1/2	2858	134	3404	6	152	2	51
WS-1012-4-1	150	3810	132 1/2	3366	124 1/2	3162	146	3708	6	152	2	51
WS-1013-4-1	162	4115	144 1/2	3670	136 1/2	3467	158	4013	6	152	2	51
WS-1014-4-1	174	4420	156 1/2	3975	148 1/2	3772	170	4318	6	152	2	51
WS-1015-4-1	186	4724	168 1/2	4280	160 1/2	4077	182	4623	6	152	2	51

NOZZLE SCHEDULE				
SERVICE	MARK	SHELL SIDE	MARK	TUBE SIDE
INLET	N1	AS PER TABLE	N5	3 (76) NPT
OUTLET	N2	AS PER TABLE	N6	3 (76) NPT
DRAIN	N3	1/2 (13) NPT	N7	1/2 (13) NPT
VENT	N4	3/4 (19) NPT		

NOTES: 1. SUPPORTS SUPPLIED ONLY IF SPECIFIED ON ORDER.  
 2. NOZZLE SIZES SHOWN ARE RECOMMENDED FOR MAXIMUM EXCHANGER LIFE.  
 3. FABRICATED TO ASME CODE SECTION VIII DIVISION 1 AND LATEST ADDENDA.  
 4. DRAWING IS NOT TO SCALE.  
 5. ALL DIM'S  $\pm 1/8$  (3) UNLESS OTHERWISE SHOWN.

DESIGN CONDITIONS				
	SHELL		TUBES	
DESIGN PRESSURE	150 PSIG	1034 KPa	150 PSIG	1034 KPa
DESIGN TEMPERATURE	375 °F	191 °C	375 °F	191 °C
MIN. DESIGN METAL TEMP.	35 °F	1.7 °C	35 °F	1.7 °C
HYDRO. TEST PRESSURE	225 PSIG	1551 KPa	300 PSIG	2068 KPa
CONTENTS	STEAM		WATER	

CUSTOMER:  
 LOCATION:  
 ENGINEER:  
 ORDER No.:  
 PROJECT/JOB:  
 LOCATION:  
 TAG: (QUOTE # )

TITLE	G.A. 150 LB. WS SERIES HEAT EXCHANGERS				A R M S T R O N G				NUMBER	REV.
DATE:	12 / 01 / 94	BY:	D.C.R.	TORONTO - CANADA	MONTREAL - CANADA	BUFFALO - N. Y.	COLCHESTER - U.K.	WS-10-4P-1		
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