



EXCHANGER SIZE	DIMENSIONS											
	A		B		C		D		N1		N2	
	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm
WS-102-2-4	38 1/2	978	12 1/2	318	4 1/2	114	26	660	4	102	1 1/2	38
WS-103-2-4	50 1/2	1283	24 1/2	622	16 1/2	419	38	965	4	102	1 1/2	38
WS-104-2-4	62 1/2	1588	36 1/2	927	28 1/2	724	50	1270	6	152	2	51
WS-105-2-4	74 1/2	1892	48 1/2	1232	40 1/2	1029	62	1575	6	152	2	51
WS-106-2-4	86 1/2	2197	60 1/2	1537	52 1/2	1334	74	1880	6	152	2	51
WS-107-2-4	98 1/2	2502	72 1/2	1842	64 1/2	1638	86	2184	6	152	2	51
WS-108-2-4	110 1/2	2807	84 1/2	2146	76 1/2	1943	98	2489	6	152	2	51
WS-109-2-4	122 1/2	3112	96 1/2	2451	88 1/2	2248	110	2794	6	152	2	51
WS-1010-2-4	134 1/2	3416	108 1/2	2756	100 1/2	2553	122	3099	6	152	2	51
WS-1011-2-4	146 1/2	3721	120 1/2	3061	112 1/2	2858	134	3404	6	152	2	51
WS-1012-2-4	158 1/2	4026	132 1/2	3366	124 1/2	3162	146	3708	6	152	2	51
WS-1013-2-4	170 1/2	4331	144 1/2	3670	136 1/2	3467	158	4013	6	152	2	51
WS-1014-2-4	182 1/2	4636	156 1/2	3975	148 1/2	3772	170	4318	6	152	2	51
WS-1015-2-4	194 1/2	4940	168 1/2	4280	160 1/2	4077	182	4623	6	152	2	51

NOZZLE SCHEDULE				
SERVICE	MARK	SHELL SIDE	MARK	TUBE SIDE
INLET	N1	AS PER TABLE	N5	4 (102) FLG
OUTLET	N2	AS PER TABLE	N6	4 (102) FLG
DRAIN	N3	1/2 (13) NPT		
VENT	N4	3/4 (19) NPT		

NOTES: 1. SUPPORTS SUPPLIED ONLY IF SPECIFIED ON ORDER.
 2. NOZZLE SIZES SHOWN ARE RECOMMENDED FOR MAXIMUM EXCHANGER LIFE.
 3. FABRICATED TO ASME CODE SECTION VIII DIVISION 1 AND LATEST ADDENDA.
 4. DRAWING IS NOT TO SCALE.
 5. ALL DIM'S ±1/8 (3) UNLESS OTHERWISE SHOWN.

DESIGN CONDITIONS				
	SHELL		TUBES	
DESIGN PRESSURE	150 PSIG	1034 KPa	150 PSIG	1034 KPa
DESIGN TEMPERATURE	375 °F	191 °C	375 °F	191 °C
MIN. DESIGN METAL TEMP.	35 °F	1.7 °C	35 °F	1.7 °C
HYDRO. TEST PRESSURE	225 PSIG	1551 KPa	225 PSIG	1551 KPa
CONTENTS	STEAM		WATER	

CUSTOMER:
 LOCATION:
 ENGINEER:
 ORDER No.:
 PROJECT/JOB:
 LOCATION:
 TAG: (QUOTE #)

TITLE G.A. 150 LB. WS SERIES HEAT EXCHANGERS	A R M S T R O N G				NUMBER WS-10-2P-4	REV.
DATE: 12 / 01 / 94 BY: D.C.R.	TORONTO - CANADA TEL : (416) 755-2291	MONTREAL - CANADA TEL : (514) 421-2424	BUFFALO - N. Y. TEL: (716) 693-8813	COLCHESTER - U.K. TEL: (44) 120-657-9491		