

DESIGN ENVELOPE 4380 VIL

32-125 (1.25×1.25×5) | 3212-001.5 | SUBMITTAL

File No: 101.5737IEC Date: NOVEMBER 08, 2021 Supersedes: NEW

PUMP DESIGN DATA	DEPM MOTOR AND CONTROL DATA		
Contractor:	Approved by:	Date:	
Engineer:	Submitted by:	Date:	
	Order No:	Date:	

Representative: ___

No. of pumps:		Tag:
Capacity:L/	's (USgpm)	Head:m (ft)
Liquid:		Viscosity:
Temperature:	°C (°F)	Specific gravity:
Suction: 32 mm (1.25")		Discharge: 32 mm (1.25")
MEI ≥ 0.70		

MATERIALS OF CONSTRUCTION

□ PN 16

CONSTRUCTION: LPDEBF

E-coated ductile iron A 536 Gr 565-45-12, bronze fitted

MAXIMUM PUMP OPERATING CONDITIONS

|--|

16 bars at 49°c (232 psig at 120°F) 7 bars at 150°C (100 psig at 300°F)

FLOW READOUT ACCURACY

The Design Envelope model selected will provide flow reading on the controls local keypad & digitally for the BMS. The model readout will be factory tested to ensure ±5% accuracy.

kW: 1.5 **RPM:** 3600

Motor enclosure: TEFC

Volts / Phase: □ 200-240 V/1ph □ 380-480 V/3ph

For 200-240V/3ph or 575V/3ph,

see File #:101.5715IEC

Efficiency: IE5

Orientation: □ L5 (default) □ L6 **Protocol (standard):** □ BACnet[™] MS/TP

☐ BACnet™ TCP/IP

☐ Modbus RTU

Control enclosure: ☐ Indoor - IP 55

☐ Outdoor - IP 66

Fused disconnect switch: See File 100.8131

EMI/RFI control: Integrated filter designed to meet

EN61800-3

Harmonic suppression: Equivalent: 5% Ac line reactor - Sup-

porting IEEE 519-1992 requirements**

Cooling: Fan-cooled, surface cooling

Ambient temperature: -10°C to +40°C up to 1000 meters

above sea level (+14°F to +104°F,

3300 ft)

Analog I/o: Two inputs, one output. Output

can be configured for voltage

or current

Digital I/o: Two inputs, two outputs. Outputs

can be configured as inputs

Relay outputs: Two programmable

Communication port: 1-RS485

** If supplied with the system electrical details, Armstrong will run a computer simulation of the system wide harmonics. If system harmonic levels are exceeded Armstrong can also recommend additional harmonic mitigation and the costs for such mitigation.

MECHANICAL SEAL DESIGN DATA

Seal type: 2A Stationary seat: Silicone carbide Secondary seal: EPDM Spring: Stainless steel Rotating hardware: Stainless steel

FLUID TYPE	ALL GLYCOLS >	30% WT CONC	ALL OTHER NO	N-POTABLE FLUIDS	POTABLE (DRII	NKING) WATER
Temperature	up to 93°C / 200°F	over 93°C / 200°F	up to 93°C / 200°F	over 93°C / 200°F	up to 93°C / 200°F	over 93°C / 200°F
Rotating face	Silicone	carbide	Resin bonded carbon	Antimony loaded carbon	Resin bond	led carbon
Seat elastomer	EPDM (L-cup)	EPDM (O-ring)	EPDM (L-cup)	EPDM (O-ring)	EPDM (L-cup)	EPDM (O-ring)
Material code	SCsc L EPSS 2A	SCsc o epss 2A	C-SC L EPSS 2A	ACsc o epss 2A	C-SC L EPSS 2A	C-SC O EPSS 2A

2

OPTIONS

SENSORLESS BUNDLE (STANDARD)



Operation of pump without a remote sensor. Includes:

- Sensorless control
- Flow readout
- Constant flow
- Constant pressure

Minimum system pressure to be maintained m (ft)

* If minimum maintained system pressure is not known: Default to 40% of design head

☐ PARALLEL SENSORLESS



Operation of multiple pumps without a remote sensor

Minimum system pressure to be maintained m (ft)

* If minimum maintained system pressure is not known: Default to 40% of design head

☐ ENERGY PERFORMANCE BUNDLE



Provides energy savings on oversized systems by adjusting pump parameters to on-site conditions. Includes:

- Auto-flow balancing Automatically determines control curve between design flow at on-site system head, and minimum (zero-head) flow for energy savings
- Maximum flow control Limits flow rate to pre-set maximum for potential energy savings

Maximum flow rate L/s (gpm)

□ PROTECTION BUNDLE



Protects other flow sensitive equipment by setting limits of pump operation. Includes:

- Minimum flow control Attempts to maintain flow rate to pre-set minimum to protect equipment in system
- Bypass valve control Actuates a bypass valve to protect flow sensitive equipment if pre-set minimum flow rate is reached

Minimum flow rate L/s (gpm)

☐ DUAL SEASON SETUP



Pre-sets heating and cooling parameters for pumps in 2-pipe systems

Cooling

Outy point	L/s (gpm) at m (ft)
Minimum system pre m (essure to be maintained
Heating	
Outy point	L/s (gpm) at m (ft)
Minimum system pre	essure to be maintained m (ft)

OPTIONAL SERVICES

ON-SITE PUMP COMMISSIONING



PUMP MANAGER



Online service for sustained pump performance and enhanced reliability.

Available in 3 or 5 year terms

- * Requires an internet connection to be provided by building
- * Includes an extended warranty for parts and labour (wearable parts excluded)

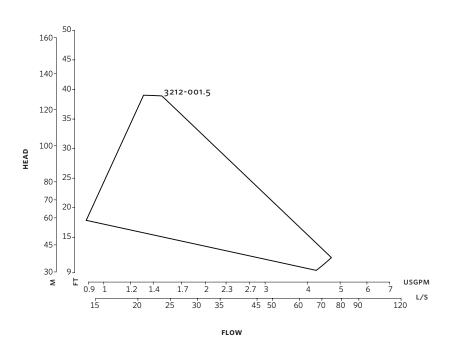
^{*}Only available if sensorless bundle is enabled

^{*}Available in single pump operation only

^{*}Only available if sensorless bundle is enabled

^{*}Available in single pump operation only

3



DIMENSION DATA

	INDOOR	OUTDOOR
	(IP55/TEFC)	(IP66/TEFC)
Size:	32-125	32-125
κW:	1.5	1.5
RPM:	3600	3600
Frame:	71	71
AB:	369 (14.53)	398 (15.67)
в:	89 (3.51)	89 (3.51)
c:	81 (3.20)	81 (3.20)
CI:	_	70 (2.75)
D:	134 (5.26)	134 (5.26)
E:	152 (5.98)	163 (6.42)
s:	146 (5.76)	146 (5.76)
SD:	280 (11.02)	280 (11.02)
T:	76 (3.00)	76 (3.00)
Weight:	24.0 (52)	24.0 (52)

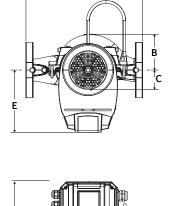
Dimensions - mm (inch) Weight - kg (lbs)

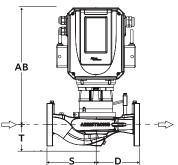
- Tolerance of ± 3 mm (± 0.125 ") should be used
- For exact installation, data please write factory for certified dimensions

Performance curves are for reference only.

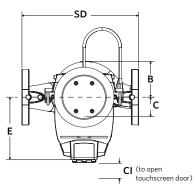
Confirm current performance data with Armstrong ADEPT Quote or ADEPT Select selection software.

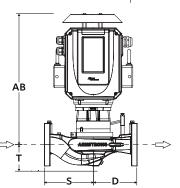
INDOOR



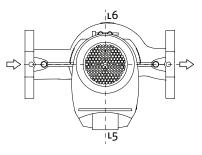


OUTDOOR





CONTROL ORIENTATIONS



TORONTO

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ARMSTRONG FLUID TECHNOLOGY ESTABLISHED 1934

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