

DESIGN ENVELOPE 4380 VIL | 80-125 (3×3×5) | 8012-007.5 | **SUBMITTAL**

File No: 101.55391EC Date: MARCH 25, 2021 Supersedes: 101.55391EC Date: SEPTEMBER 30, 2019

Jop:	Representative:		
	Order No:	Date:	
Engineer:	Submitted by:	Date:	
Contractor:	Approved by:	Date:	

PUMP DESIGN DATA

No. of pumps:		Tag:
Capacity:	_L/s (USgpm)	Head:m (ft)
Liquid:		Viscosity:
Temperature:	°C (°F)	Specific gravity:
Suction: 80 mm (3")	Discharge: 80 mm (3")

MEI ≥ 0.70

MATERIALS OF CONSTRUCTION

🗆 pn 16

CONSTRUCTION: LPDESF

E-coated ductile iron A536 Gr 65-45-12, stainless fitted
PN 25
CONSTRUCTION: HPDESF

E-coated ductile iron A536 Gr 120-90-2, stainless fitted

MAXIMUM PUMP OPERATING CONDITIONS

🗌 pn 16

16 bars at 49°C (232 psig at 120°F) 7 bars at 150°C (100 psig at 300°F)

□ PN 25

25 bars at 65°C (362 psig at 149°F)

21 bars at 150°C (304 psig at 300°F)

FLOW READOUT ACCURACY

The Design Envelope model selected will provide flow reading on the controls local keypad & digitally for the BMS. The model readout will be factory tested to ensure $\pm 5\%$ accuracy.

MECHANICAL SEAL DESIGN DATA

Seal	type:	2A	
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Stationary seat: Silicone carbide

Secondary seal: EPDM Spring: Stainless steel

Rotating hardware: Stainless steel

DEPM MOTOR AND CONTROL DATA

kW:	7.5
RPM:	3600
Motor enclosure:	TEFC
Volts:	
Phase:	3
Efficiency:	IE5
Orientation:	🗆 L5 (default) 🛛 L6
Protocol (standard):	□ BACnet [™] MS/TP
	□ BACnet [™] TCP/IP
	□ Modbus rtu
Control enclosure:	🗆 Indoor – IP 55
	🗆 Outdoor – IP 66
Fused disconnect switch:	Consult factory
EMI/RFI control:	Integrated filter designed to
	meet EN61800-3
Harmonic suppression:	Equivalent: 5% Ac line reac-
	tor - Supporting IEEE 519-1992
	requirements**
-	Fan-cooled, surface cooling
Ambient temperature:	-10°C to +45°C up to 1000 meters
	above sea level (+14°F to +113°F,
	3300 ft)
Analog ı/o:	Two inputs, one output. Output
	can be configured for voltage
	or current
Digital I/o:	Two inputs, two outputs. Out-
Delawart	puts can be configured as inputs
Relay outputs:	Two programmable

Communication port: 1-RS485

** If supplied with the system electrical details, Armstrong will run a computer simulation of the system wide harmonics. If system harmonic levels are exceeded Armstrong can also recommend additional harmonic mitigation and the costs for such mitigation.

FLUID TYPE	ALL GLYCOLS >	30% WT CONC	ALL OTHER NO	N-POTABLE FLUIDS	POTABLE (DRI	NKING) WATER
Temperature	up to 93°c / 200°F	over 93°C / 200°F	up to 93°C / 200°F	over 93°C / 200°F	up to 93°C / 200°F	over 93°C / 200°F
Rotating face	Silicone	carbide	Resin bonded carbon	Antimony loaded carbon	Resin bond	ed carbon
Seat elastomer	EPDM (L-cup)	EPDM (O-ring)	EPDM (L-cup)	EPDM (O-ring)	EPDM (L-CUP)	EPDM (O-ring)
Material code	SCsc l epss 2A	SCsc o epss 2A	C-SC L EPSS 2A	ACsc 0 epss 2a	C-sc l epss 2A	C-sc o epss 2A

Design Envelope 4380 VIL

2

OPTIONS

SENSORLESS BUNDLE (STANDARD)



Operation of pump without a remote sensor. Includes:

- Sensorless control
- Flow readout
- Constant flow
- Constant pressure

Minimum system pressure to be maintained

m (ft)

* If minimum maintained system pressure is not known: Default to 40% of design head

П PARALLEL SENSORLESS



Operation of multiple pumps without a remote sensor

Minimum system pressure to be maintained m (ft)

* If minimum maintained system pressure is not known: Default to 40% of design head

ENERGY PERFORMANCE BUNDLE



Provides energy savings on oversized systems by adjusting pump parameters to on-site conditions. Includes:

- Auto-flow balancing Automatically determines control curve between design flow at on-site system head, and minimum (zero-head) flow for energy savings
- Maximum flow control Limits flow rate to pre-set maximum for potential energy savings

Maximum flow rate

L/s (gpm)

*Only available if sensorless bundle is enabled *Available in single pump operation only

П **PROTECTION BUNDLE**



Protects other flow sensitive equipment by setting limits of pump operation. Includes: • Minimum flow control - Attempts to

- maintain flow rate to pre-set minimum to protect equipment in system
- Bypass valve control Actuates a bypass valve to protect flow sensitive equipment if pre-set minimum flow rate is reached

Minimum flow rate L/s (gpm)

*Only available if sensorless bundle is enabled

DUAL SEASON SETUP



Pre-sets heating and cooling parameters for pumps in 2-pipe systems

Cooling

L/s (gpm) at Duty point m (ft)

Minimum system pressure to be maintained m (ft)

Heating

Duty point L/s (gpm) at

m (ft) Minimum system pressure to be maintained

m (ft)

*Available in single pump operation only

OPTIONAL SERVICES

ON-SITE PUMP COMMISSIONING



PUMP MANAGER

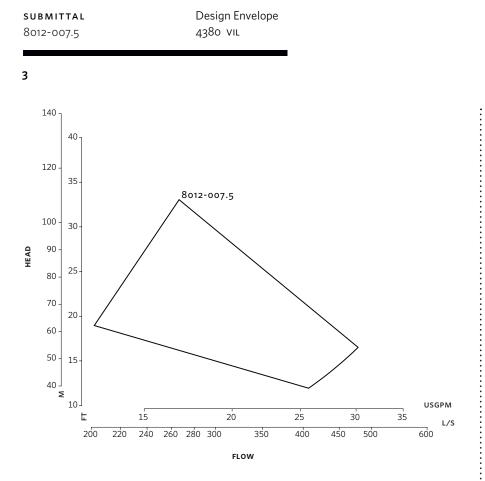


Online service for sustained pump performance and enhanced reliability.

Available in 3 or 5 year terms

* Requires an internet connection to be provided by building

* Includes an extended warranty for parts and labour (wearable parts excluded)



DIMENSION DAT

	INDOOR (IP55/TEFC)	OUTDOOR (IP66/TEFC)
Size:	80-125	80-125
кW:	7.5	7.5
RPM:	3600	3600
AB:	562 (22.12)	618 (24.33)
в:	122 (4.80)	122 (4.80)
c:	93 (3.66)	93 (3.66)
CI:	-	127 (5.00)
D:	203 (7.99)	203 (7.99)
E:	259 (10.20)	270 (10.62)
s:	235 (9.25)	235 (9.25)
SD:	438 (17.24)	438 (17.24)
т:	127 (5.00)	127 (5.00)
Weight:	68.0 (150)	68.0 (150)

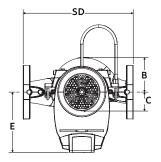
Dimensions – mm (inch) Weight – kg (lbs)

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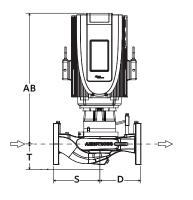
• Tolerance of ±3 mm (±0.125") should be used

• For exact installation, data please write factory for certified dimensions

INDOOR

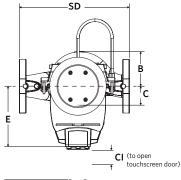


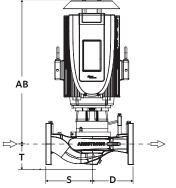
Performance curves are for reference only.



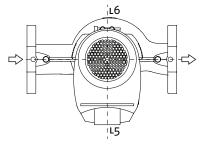
OUTDOOR

Confirm current performance data with Armstrong ADEPT Quote or ADEPT Select selection software.





CONTROL ORIENTATIONS



TORONTO

23 BERTRAND AVENUE TORONTO, ONTARIO CANADA, M1L 2P3 +1 416 755 2291

BUFFALO

93 EAST AVENUE NORTH TONAWANDA, NEW YORK U.S.A., 14120-6594 +1 716 693 8813

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MANCHESTER

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BANGALORE

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JIMBOLIA

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ARMSTRONG FLUID TECHNOLOGY ESTABLISHED 1934

ARMSTRONGFLUIDTECHNOLOGY.COM