

# **DESIGN ENVELOPE** 4380 VIL 65-125 (2.5×2.5×5) 6512-001.1 SUBMITTAL

File No: 101.55191EC Date: MARCH 25, 2021 Supersedes: 101.55191EC Date: SEPTEMBER 30, 2019

Job:	_ Representative:		
	Order No:	_Date:	
Engineer:	Submitted by:	_Date:	
Contractor:	Approved by:	_Date:	

## PUMP DESIGN DATA

No. of pumps:	Tag:
Capacity:L/s (USgpm)	Head:m (ft)
Liquid:	Viscosity:
Temperature: °C (°F)	Specific gravity:
Suction: 65 mm (2.5")	Discharge: 65 mm (2.5")

 $\mathsf{MEI} \geq 0.70$ 

## MATERIALS OF CONSTRUCTION

#### 🗆 pn 16

# CONSTRUCTION: LPDESF

E-coated ductile iron A536 Gr 65-45-12, stainless fitted
PN 25
CONSTRUCTION: HPDESF

E-coated ductile iron A536 Gr 120-90-2, stainless fitted

## MAXIMUM PUMP OPERATING CONDITIONS

#### 🗌 pn 16

16 bars at 49°C (232 psig at 120°F) 7 bars at 150°C (100 psig at 300°F)

□ PN 25

25 bars at 65°C (362 psig at 149°F)

21 bars at 150°C (304 psig at 300°F)

## FLOW READOUT ACCURACY

The Design Envelope model selected will provide flow reading on the controls local keypad & digitally for the BMS. The model readout will be factory tested to ensure  $\pm 5\%$  accuracy.

## MECHANICAL SEAL DESIGN DATA

Seal	type:	2A
Jun	cype:	27

Stationary seat: Silicone carbide

Secondary seal: EPDM Spring: Stainless steel

Rotating hardware: Stainless steel

### DEPM MOTOR AND CONTROL DATA

kW:	1.1
RPM:	3000
Motor enclosure:	TEFC
Volts:	
Phase:	3
Efficiency:	IE5
Orientation:	🗆 L5 (default) 🛛 L6
Protocol (standard):	□ BACnet <sup>™</sup> MS/TP
	□ BACnet <sup>™</sup> TCP/IP
	□ Modbus rtu
Control enclosure:	🗆 Indoor – IP 55
	🗆 Outdoor – IP 66
Fused disconnect switch:	Consult factory
EMI/RFI control:	Integrated filter designed to
	meet EN61800-3
Harmonic suppression:	Equivalent: 5% Ac line reac-
	tor - Supporting IEEE 519-1992
	requirements**
•	Fan-cooled, surface cooling
Ambient temperature:	-10°C to +45°C up to 1000 meters
	above sea level (+14°F to +113°F,
	3300 ft)
Analog I/o:	Two inputs, one output. Output
	can be configured for voltage
	or current
Digital I/0:	Two inputs, two outputs. Out-
Deley entrotes	puts can be configured as inputs
Relay outputs:	Two programmable

Communication port: 1-RS485

\*\* If supplied with the system electrical details, Armstrong will run a computer simulation of the system wide harmonics. If system harmonic levels are exceeded Armstrong can also recommend additional harmonic mitigation and the costs for such mitigation.

FLUID TYPE	ALL GLYCOLS >	• 30% WT CONC	ALL OTHER NO	N-POTABLE FLUIDS	POTABLE (DRI	NKING) WATER
Temperature	up to 93°c / 200°F	over 93°C / 200°F	up to 93°C / 200°F	over 93°C / 200°F	up to 93°C / 200°F	over 93°C / 200°F
Rotating face	Silicone	carbide	Resin bonded carbon	Antimony loaded carbon	Resin bond	ed carbon
Seat elastomer	EPDM (L-cup)	EPDM (O-ring)	EPDM (L-cup)	EPDM (O-ring)	EPDM (L-cup)	EPDM (O-ring)
Material code	SCsc l epss 2A	SCsc o epss 2A	C-SC L EPSS 2A	ACsc 0 epss 2a	C-SC L EPSS 2A	C-sc o epss 2A

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# OPTIONS

## SENSORLESS BUNDLE (STANDARD)



Operation of pump without a remote sensor. Includes:

- Sensorless control
- Flow readout
- Constant flow
- Constant pressure

Minimum system pressure to be maintained

m (ft)

\* If minimum maintained system pressure is not known: Default to 40% of design head

# □ PARALLEL SENSORLESS



Operation of multiple pumps without a remote sensor

Minimum system pressure to be maintained m (ft)

If minimum maintained system pressure is not known:
 Default to 40% of design head

# ENERGY PERFORMANCE BUNDLE



Provides energy savings on oversized systems by adjusting pump parameters to on-site conditions. Includes:

- Auto-flow balancing Automatically determines control curve between design flow at on-site system head, and minimum (zero-head) flow for energy savings
- Maximum flow control Limits flow rate to pre-set maximum for potential energy savings

Maximum flow rate

L/s (gpm)

\*Only available if sensorless bundle is enabled \*Available in single pump operation only

# **PROTECTION BUNDLE**



Protects other flow sensitive equipment by setting limits of pump operation. Includes: • Minimum flow control – Attempts to

- maintain flow rate to pre-set minimum to protect equipment in system
- Bypass valve control Actuates a bypass valve to protect flow sensitive equipment if pre-set minimum flow rate is reached

Minimum flow rate L/s (gpm)

\*Only available if sensorless bundle is enabled

# DUAL SEASON SETUP



Pre-sets heating and cooling parameters for pumps in 2-pipe systems

Cooling

Duty point \_\_\_\_\_ L/s (gpm) at m (ft)

Minimum system pressure to be maintained m (ft)

## Heating

Duty point \_\_\_\_\_ L/s (gpm) at

\_\_\_\_\_ m (ft) Minimum system pressure to be maintained

m (ft)

\*Available in single pump operation only

# **OPTIONAL SERVICES**

## **ON-SITE PUMP COMMISSIONING**



## PUMP MANAGER



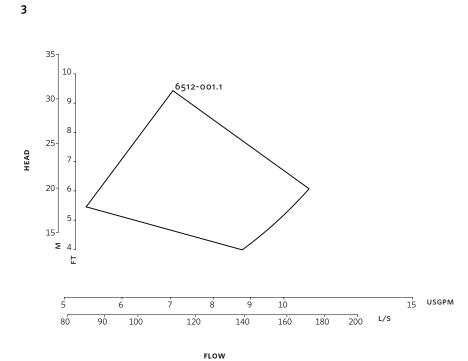
Online service for sustained pump performance and enhanced reliability.

Available in 3 or 5 year terms

\* Requires an internet connection to be provided by building

\* Includes an extended warranty for parts and labour (wearable parts excluded)





Confirm current performance data with Armstrong ADEPT Quote or ADEPT Select selection software.

## DIMENSION DATA

	INDOOR (IP55/TEFC)	OUTDOOR (IP66/TEFC)
Size:	65-125	65-125
кW:	1.1	1.1
RPM:	3000	3000
AB:	463 (18.23)	519 (20.43)
в:	121 (4.76)	121 (4.76)
c:	93 (3.65)	93 (3.65)
CI:	-	127 (5.00)
D:	182 (7.16)	182 (7.16)
E:	208 (8.20)	219 (8.62)
s:	207 (8.15)	207 (8.15)
SD:	389 (15.31)	389 (15.31)
т:	89 (3.50)	89 (3.50)
Weight:	40.0 (88)	40.0 (88)

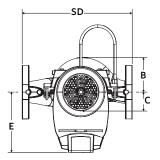
Dimensions – mm (inch) Weight – kg (lbs)

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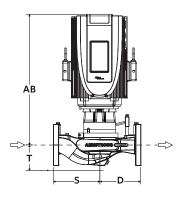
• Tolerance of ±3 mm (±0.125") should be used

• For exact installation, data please write factory for certified dimensions

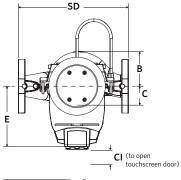
## INDOOR

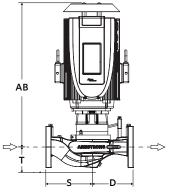


Performance curves are for reference only.

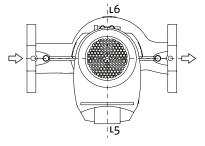


## OUTDOOR





# CONTROL ORIENTATIONS



#### TORONTO

23 BERTRAND AVENUE TORONTO, ONTARIO CANADA, M1L 2P3 +1 416 755 2291

#### BUFFALO

93 EAST AVENUE NORTH TONAWANDA, NEW YORK U.S.A., 14120-6594 +1 716 693 8813

#### DROITWICH SPA

POINTON WAY, STONEBRIDGE CROSS BUSINESS PARK DROITWICH SPA, WORCESTERSHIRE UNITED KINGDOM, WR9 OLW +44 8444 145 145

#### MANCHESTER

WOLVERTON STREET MANCHESTER UNITED KINGDOM, M11 2ET +44 8444 145 145

#### BANGALORE

#59, FIRST FLOOR, 3RD MAIN MARGOSA ROAD, MALLESWARAM BANGALORE, INDIA, 560 003 +91 80 4906 3555

#### SHANGHAI

unit 903, 888 north sichuan rd. hongkou district, shanghai china, 200085 +86 21 5237 0909

#### SÃO PAULO

rua josé semião rodrigues agostinho, 1370 galpão 6 embu das artes sao paulo, brazil +55 11 4785 1330

#### LYON

93 RUE DE LA VILLETTE LYON, 69003 FRANCE +33 4 26 83 78 74

#### DUBAI

JAFZA VIEW 19, OFFICE 402 P.O.BOX 18226 JAFZA, DUBAI - UNITED ARAB EMIRATES +971 4 887 6775

#### MANNHEIM

DYNAMOSTRASSE 13 68165 mannheim germany +49 621 3999 9858

#### JIMBOLIA

STR CALEA MOTILOR NR. 2C JIMBOLIA 305400, JUD.TIMIS ROMANIA +40 256 360 030

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