

DESIGN ENVELOPE 4380 VIL | 50-125 (2×2×5) | 5012H-002.2 | **SUBMITTAL**

File No: 101.5510IEC Date: APRIL 18, 2018 Supersedes: 101.5510IEC Date: FEBRUARY 13, 2018

Job:	Representative:		
	_ Order No:	_Date:	
Engineer:	_ Submitted by:	_Date:	
Contractor:	Approved by:	_Date:	

PUMP DESIGN DATA

No. of pumps:		Tag:	
Capacity:	_L/s (USgpm)	Head:m (ft)	
Liquid:		Viscosity:	
Temperature:	°C (°F)	Specific gravity:	
Suction: 50 mm (2")		Discharge: 50 mm (2")	

MEI ≥ 0.70

MATERIALS OF CONSTRUCTION

🗆 pn 16

CONSTRUCTION: LPDESF E-coated ductile iron A536 Gr 65-45-12, stainless fitted

PN 25
CONSTRUCTION: HPDESF
E-coated ductile iron A536 Gr 120-90-2, stainless fitted

MAXIMUM PUMP OPERATING CONDITIONS

🗆 pn 16

16 bar at 49°C (232 psig at 120°F) 10 bar at 121°C (145 psig at 250°F)

□ PN 25

20 bar at 65°C (290 psig at 149°F) 17 bar at 121°C (247 psig at 250°F)

FLOW READOUT ACCURACY

The Design Envelope model selected will provide flow reading on the controls local keypad & digitally for the BMS. The model readout will be factory tested to ensure $\pm 5\%$ accuracy.

MECHANICAL SEAL DESIGN DATA

Stationary seat: Silicone carbide

Secondary seal: EPDM Spring: Stainless steel

Rotating hardware: Stainless steel

IECM MOTOR AND CONTROL DATA

kW:	2.2
RPM:	3000
Motor enclosure:	TEFC
Volts:	
Phase:	3
Efficiency:	IE5
Orientation:	🗆 L5 (default) 🛛 L6
Protocol (standard):	□ BACnet [™] MS/TP
	□ BACnet [™] TCP/IP
	□ Modbus rtu
Control enclosure:	🗆 Indoor – IP 55
	🗆 Outdoor – IP 66
Fused disconnect switch:	Consult factory
EMI/RFI control:	Integrated filter designed to
	meet EN61800-3
Harmonic suppression:	Equivalent: 5% Ac line reac-
	tor - Supporting IEEE 519-1992
	requirements**
-	Fan-cooled, surface cooling
Ambient temperature:	-10°C to +45°C up to 1000 meters
	above sea level (+14°F to +113°F,
	3300 ft)
Analog I/o:	Two inputs, one output. Output
	can be configured for voltage
Disital	or current
Digital I/O:	Two inputs, two outputs. Out-
Dolov outpute	puts can be configured as inputs
Relay outputs:	Two programmable

Communication port: 1-RS485

** If supplied with the system electrical details, Armstrong will run a computer simulation of the system wide harmonics. If system harmonic levels are exceeded Armstrong can also recommend additional harmonic mitigation and the costs for such mitigation.

FLUID TYPE	ALL GLYCOLS > 30% WT CONC		ALL OTHER NON-POTABLE FLUIDS		POTABLE (DRINKING) WATER	
Temperature	up to 93°c / 200°F	over 93°C / 200°F	up to 93°C / 200°F	over 93°C / 200°F	up to 93°C / 200°F	over 93°C / 200°F
Rotating face	Silicone carbide		Resin bonded carbon	Antimony loaded carbon	Resin bonded carbon	
Seat elastomer	EPDM (L-cup)	EPDM (O-ring)	EPDM (L-cup)	EPDM (O-ring)	EPDM (L-cup)	EPDM (O-ring)
Material code	SCsc l epss 2A	SCsc o epss 2A	C-SC L EPSS 2A	ACsc 0 epss 2a	C-SC L EPSS 2A	C-sc o epss 2a

Design Envelope 4380 VIL

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OPTIONS

SENSORLESS BUNDLE (STANDARD)



Operation of pump without a remote sensor. Includes:

- Sensorless control
- Flow readout
- Constant flow
- Constant pressure

Minimum system pressure to be maintained

m (ft)

* If minimum maintained system pressure is not known: Default to 40% of design head





Operation of multiple pumps without a remote sensor

Minimum system pressure to be maintained m (ft)

* If minimum maintained system pressure is not known: Default to 40% of design head

п **ENERGY PERFORMANCE BUNDLE**



Provides energy savings on oversized systems by adjusting pump parameters to on-site conditions. Includes:

- Auto-flow balancing Automatically determines control curve between design flow at on-site system head, and minimum (zero-head) flow for energy savings
- Maximum flow control Limits flow rate to pre-set maximum for potential energy savings

Maximum flow rate L/s (gpm)

*Only available if sensorless bundle is enabled

PROTECTION BUNDLE П



Protects other flow sensitive equipment by setting limits of pump operation. Includes:

- Minimum flow control Attempts to maintain flow rate to pre-set minimum to protect equipment in system
- Bypass valve control Actuates a bypass valve to protect flow sensitive equipment if pre-set minimum flow rate is reached

Minimum flow rate

*Only available if sensorless bundle is enabled

ZONE OPTIMIZATION BUNDLE



Controls pumps to ensure multiple zones are satisfied for heating or cooling

• 2 sensor control - Controls pumps in a 2-zone application to ensure both zones are always satisfied for heating or cooling

DUAL SEASON SETUP



Pre-sets heating and cooling parameters for pumps in 2-pipe systems

Coolina Duty point L/s (gpm) m (ft) at

Minimum system pressure to be maintained m (ft)

Heating

Duty point L/s (qpm) m (ft) at

Minimum system pressure to be maintained m (ft)

OPTIONAL SERVICES

ON-SITE PUMP COMMISSIONING



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PUMP MANAGER

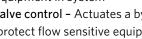


Online service for sustained pump performance and enhanced reliability.

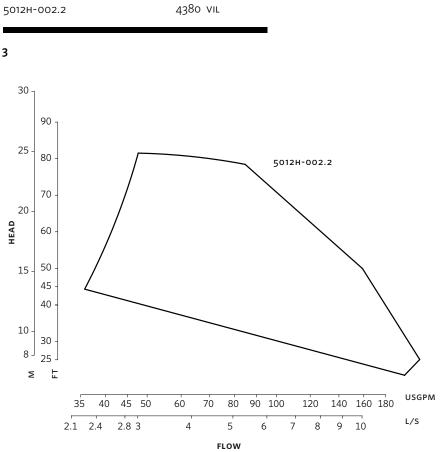
Available in 3 or 5 year terms

- * Requires an internet connection to be provided by building
- * Includes an extended warranty for parts and labour (wearable parts excluded)





L/s (gpm)



Design Envelope

INDOOR (IP 55/TEFC) Size: 50-125 **κW:** 2.2 **RPM:** 3000 **AB:** 460 (18.11) **B:** 109 (4.31) 89 (3.49) c: 154 (6.07) D: **E:** 191 (7.54) 180 (7.07) s: 334 (13.14) SD: **T:** 79 (3.12) Weight: 34.0 (75)

DIMENSION DATA

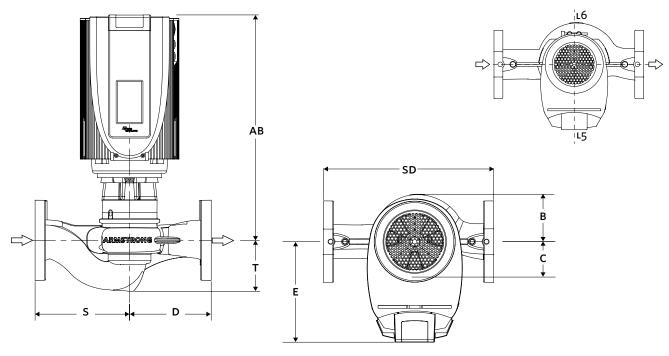
Consult factory for **OUTDOOR** (IP 66/TEFC) dimensions

Dimensions - mm (inch) Weight – kg (lbs)

:

- Tolerance of ±3 mm (±0.125") should be used
- For exact installation, data please write factory for certified dimensions

CONTROL ORIENTATIONS



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SUBMITTAL

Performance curves are for reference only.

Confirm current performance data with Armstrong ACE Online selection software.

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