

DESIGN ENVELOPE 4380 VIL 2.5×2.5×5 (65-125)

File No: 101.5517 Date: MARCH 25, 2021 Supersedes: 101.5517 Date: APRIL 18, 2018

2505-001.5 **SUBMITTAL**

Job:	Representative:	
	Order No:	Date:
Engineer:	Submitted by:	Date:
Contractor:	Approved by:	Date:

PUMP DESIGN DATA

No. of pumps:		Tag:
Capacity:	_USgpm (L/s)	Head:ft (m)
Liquid:		Viscosity:
Temperature:	°F (°C)	Specific gravity:
Suction: 2.5" (65 mr	n)	Discharge: 2.5" (65 mm)

UL STD 778 & CSA STD C22.2 NO.108 certified

Test report is supplied with each pump

MATERIALS OF CONSTRUCTION

CONSTRUCTION: LPDESF

E-coated ductile iron A536 Gr 65-45-12, stainless fitted

ANSI 250 CONSTRUCTION: HPDESF

E-coated ductile iron A536 Gr 120-90-2, stainless fitted

MAXIMUM PUMP OPERATING CONDITIONS

🗆 ANSI 125

175 psig at 150°F (12 bar at 65°C) 140 psig at 250°F (10 bar at 121°C)

□ ANSI 250

300 psig at 150°F (20 bar at 65°C) 250 psig at 250°F (17 bar at 121°C)

MECHANICAL SEAL DESIGN DATA

Seal type: 2A	Stationary seat: Silicone carbide		
Secondary seal: EPDM	Spring: Stainless steel		
Rotating hardware: Stainless steel			

DEPM MOTOR AND CONTROL DATA

HP:	1.5
RPM:	3000
Motor enclosure:	TEFC
Volts:	
Phase:	3
Efficiency:	IE5
Orientation:	□ L5 (default) □ L6
Protocol (standard):	□ BACNEt [™] MS/TP □ BACNEt [™] TCP/IP
	□ Modbus rtu
Control enclosure:	🗌 Indoor – UL TYPE 12
	□ Outdoor – UL TYPE 4X
Fused disconnect switch:	Consult factory
EMI/RFI control:	Integrated filter designed to meet
	en61800-3
Harmonic suppression:	Equivalent: 5% Ac line reactor - Sup-
	porting IEEE 519-1992 requirements**
Cooling:	Fan-cooled, surface cooling
Ambient temperature:	-10°C to +45°C up to 1000 meters above
	sea level (+14°F to +113°F, 3300 ft)
Analog ı/o:	Two inputs, one output. Output can
	be configured for voltage or current
Digital ı/o:	Two inputs, two outputs. Outputs can
	be configured as inputs
Relay outputs:	Two programmable
Communication port:	1-rs485
** If supplied with the system electric	al details. Armstrong will run a computer simulation

** If supplied with the system electrical details, Armstrong will run a computer simulation of the system wide harmonics. If system harmonic levels are exceeded Armstrong can also recommend additional harmonic mitigation and the costs for such mitigation.

FLOW READOUT ACCURACY

The Design Envelope model selected will provide flow reading on the controls local keypad & digitally for the BMS. The model readout will be factory tested to ensure $\pm 5\%$ accuracy.

FLUID TYPE	ALL GLYCOLS >	30% WT CONC	ALL OTHER NO	N-POTABLE FLUIDS	POTABLE (DRI	NKING) WATER
Temperature	up to 200°F / 93°C	over 200°F / 93°C	up to 200°F / 93°C	over 200°F / 93°C	up to 200°F / 93°C	over 200°F / 93°C
Rotating face	Silicone	carbide	Resin bonded carbon	Antimony loaded carbon	Resin bond	led carbon
Seat elastomer	EPDM (L-CUP)	EPDM (O-ring)	EPDM (L-CUP)	EPDM (O-ring)	EPDM (L-CUP)	EPDM (O-ring)
Material code	SCsc l epss 2A	SCsc o epss 2A	C-SC L EPSS 2A	ACsc 0 epss 2A	C-SC L EPSS 2A	C-sc o epss 2A

Design Envelope 4380 VIL

2

OPTIONS

SENSORLESS BUNDLE (STANDARD)



Operation of pump without a remote sensor. Includes:

- Sensorless control
- Flow readout
- Constant flow
- Constant pressure
- Minimum system pressure to be maintained ft (m)
- * If minimum maintained system pressure is not known: Default to 40% of design head

PARALLEL SENSORLESS

Operation of multiple pumps without a remote sensor

Minimum system pressure to be maintained ft (m)

* If minimum maintained system pressure is not known: Default to 40% of design head

ENERGY PERFORMANCE BUNDLE

Provides energy savings on oversized systems by adjusting pump parameters to on-site conditions. Includes:

- Auto-flow balancing Automatically determines control curve between design flow at on-site system head, and minimum (zerohead) flow for energy savings
- Maximum flow control Limits flow rate to pre-set maximum for potential energy savings

qpm (L/s)

Maximum flow rate

*Only available if sensorless bundle is enabled *Available in single pump operation only

PROTECTION BUNDLE



Protects other flow sensitive equipment by setting limits of pump operation. Includes:

- Minimum flow control Attempts to maintain flow rate to pre-set minimum to protect equipment in system
- Bypass valve control Actuates a bypass valve to protect flow sensitive equipment if pre-set minimum flow rate is reached

Minimum flow rate gpm (L/s)

DUAL SEASON SETUP



п

Pre-sets heating and cooling parameters for pumps in 2-pipe systems

Cooling

Duty point _____ gpm (L/s) at _____ ft (m) Minimum system pressure to be maintained ______ ft (m)

Heating

Duty point _____ gpm (L/s) at _____ ft (m) Minimum system pressure to be maintained ft (m)

*Available in single pump operation only

OPTIONAL SERVICES

ON-SITE PUMP COMMISSIONING



PUMP MANAGER



Online service for sustained pump performance and enhanced reliability.

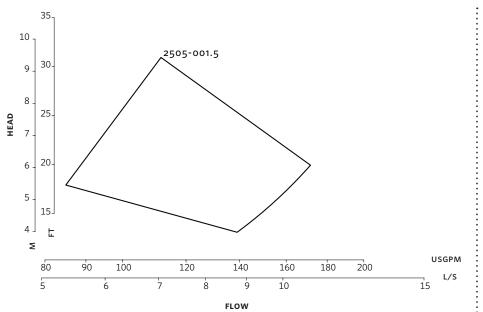
Available in 3 or 5 year terms

- * Requires an internet connection to be provided by building
- * Includes an extended warranty for parts and labour (wearable parts excluded)

*Only available if sensorless bundle is enabled



3



DIMENSION DATA

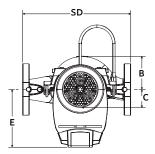
	INDOOR	OUTDOOR
	(UL TYPE 12/TEFC)	(UL TYPE 4X/TEFC)
Size:	2.5×2.5×5	2.5×2.5×5
0.201		
HP:	1.5	1.5
RPM:	3000	3000
AB:	18.23 (463)	20.44 (519)
в:	4.75 (120)	4.75 (120)
c:	3.65 (93)	3.65 (93)
CI:	-	5.00 (127)
D:	7.16 (182)	7.16 (182)
E:	8.20 (208)	8.20 (208)
s:	8.16 (207)	8.16 (207)
SD:	15.32 (389)	15.32 (389)
т:	3.50 (89)	3.50 (89)
Weight:	87 (39.4)	87 (39.4)

Dimensions – inch (mm) Weight – Ibs (kg)

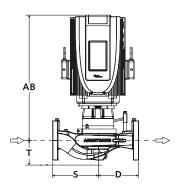
• Tolerance of ±0.125" (±3 mm) should be used

• For exact installation, data please write factory for certified dimensions

INDOOR

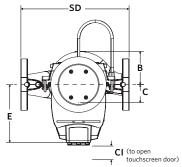


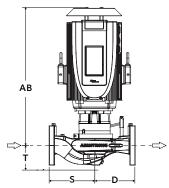
Performance curves are for reference only.



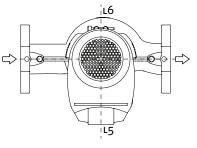
OUTDOOR

Confirm current performance data with Armstrong ADEPT Quote or ADEPT Select selection software.





CONTROL ORIENTATIONS



TORONTO

23 BERTRAND AVENUE TORONTO, ONTARIO CANADA, M1L 2P3 +1 416 755 2291

BUFFALO

93 EAST AVENUE NORTH TONAWANDA, NEW YORK U.S.A., 14120-6594 +1 716 693 8813

DROITWICH SPA

POINTON WAY, STONEBRIDGE CROSS BUSINESS PARK DROITWICH SPA, WORCESTERSHIRE UNITED KINGDOM, WR9 OLW +44 8444 145 145

MANCHESTER

WOLVERTON STREET MANCHESTER UNITED KINGDOM, M11 2ET +44 8444 145 145

BANGALORE

#59, FIRST FLOOR, 3RD MAIN MARGOSA ROAD, MALLESWARAM BANGALORE, INDIA, 560 003 +91 80 4906 3555

SHANGHAI

unit 903, 888 north sichuan rd. hongkou district, shanghai china, 200085 +86 21 5237 0909

SÃO PAULO

rua josé semião rodrigues agostinho, 1370 galpão 6 embu das artes sao paulo, brazil +55 11 4785 1330

LYON

93 RUE DE LA VILLETTE LYON, 69003 FRANCE +33 4 26 83 78 74

DUBAI

JAFZA VIEW 19, OFFICE 402 P.O.BOX 18226 JAFZA, DUBAI - UNITED ARAB EMIRATES +971 4 887 6775

MANNHEIM

DYNAMOSTRASSE 13 68165 mannheim germany +49 621 3999 9858

JIMBOLIA

STR CALEA MOTILOR NR 2C PO: 305400, JIMBOLIA ROMANIA +40 256 360 030

ARMSTRONG FLUID TECHNOLOGY ESTABLISHED 1934

ARMSTRONGFLUIDTECHNOLOGY.COM