

DESIGN ENVELOPE 4380 VIL

MECHANICAL SEAL DATA

Stationary seat: Silicone carbide

Rotating hardware: Stainless steel

Secondary seal: EPDM

Spring: Stainless steel

Seal type: 2A

SINGLE PHASE | 0406-002.0 | SUBMITTAL

File No: 100.4378

Date: OCTOBER 27, 2014

Supersedes: NEW

Date: NEW

Job:	Representative:			
	Order No:	Date:		
Engineer:	Submitted by:	Date:		
Contractor:	Approved by:	Date:		
PUMP DESIGN DATA	CONTROLS DATA			
No. of pumps: Tag:ft	:	: Volts: 200-240VAC Freq: 50/60Hz Phase: 1		
Liquid: Viscosity: Temperature:°F (°C) Specific gravity:	Minimum system pressure to be maintained			
Suction: 4" (100mm) Discharge: 4" (100mm) MOTOR DESIGN DATA	:	Orientation: ☐ L1 (default) ☐ L2 ☐ L3 ☐ L4 Protocol (standard): ☐ Modbus RTU ☐ BACnet™ MS/TP ☐ Johnson® N2 ☐ Siemens® FLN		
HP: 2 RPM: 1450 Frame size:	Protocol (optional)	: □ LonWorks®		
Enclosure:Volts: 208 Freq: 60 Hz Phase: 3 Efficiency: NEMA premium 12.12	Enclosure	: □ Indoor – UL TYPE 12 □ Outdoor – UL TYPE 4X with weather shield □ Outdoor – UL TYPE 4X less weather shield		
MAXIMUM PUMP OPERATING CONDITION	EMI/REI control	Disconnect switch: ☐ Non-fused EMI/RFI control: 1-phase IVS102 units do not meet the EN61800-3 directive		
ANSI 125 175 psig at 150°F (12 bars at 65°C) 140 psig at 250°F (10 bars at 121°C)	Harmonic suppression	Dual DC-link reactors (equivalent: 5% AC line reactor) supporting IEEE 519-1992 requirements**		
ANSI 250 300 psig at 150°F (20 bars at 65°C)		: Fan-cooled through back channel : -10°C to +45°C up to 1000 meters above sea level (-14°F to +113°F, 3300 ft)		
250 psig at 250°F (17 bars at 121°C) • Tolerance of ±0.125" (±3 mm) should be used		: Two current or voltage inputs, one current output		
 For exact installation, data please write factory for certified dimensions 		: Six programmable inputs (two can be configured as outputs) : Two programmable		

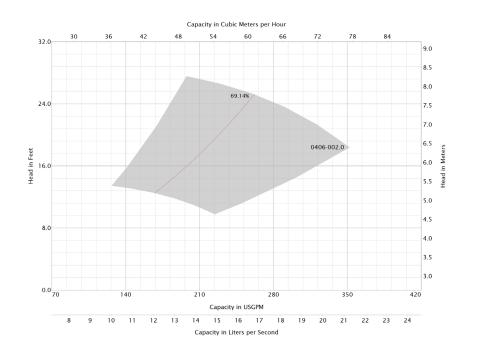
*If minimum maintained system pressure is not known: Default to 40% of design head

**The IVS 102 drive is a low harmonic drive via built-in DC line reactors. This does not guaranty
performance to any system wide harmonic specification or the costs to meet a system wide
specification. If supplied with the system electrical details, Armstrong will run a computer
simulation of the system wide harmonics. If system harmonic levels are exceeded Armstrong
can also recommend additional harmonic mitigation and the costs for such mitigation.

Relay outputs: Two programmable

Communication port: 1-RS485, 1-USB

FLUID TYPE	ALL GLYCOLS >	30% WT CONC	ALL OTHER NON-POTABLE FLUIDS		POTABLE (DRINKING) WATER	
Temperature	up to 200°F / 93°C	over 200°F / 93°C	up to 200°F / 93°C	over 200°F / 93°C	up to 200°F / 93°C	over 200°F / 93°C
Rotating face	Silicone carbide		Resin bonded carbon	Antimony loaded carbon	Resin bonded carbon	
Seat elastomer	EPDM (L-cup)	EPDM (0-ring)	EPDM (L-cup)	EPDM (0-ring)	EPDM (L-cup)	EPDM (0-ring)
Material code	SCsc L EPSS 2A	SCsc o epss 2A	C-SC L EPSS 2A	ACsc o epss 2A	C-SC L EPSS 2A	C-SC O EPSS 2A



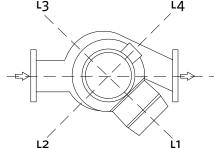
Performance curves are for reference only.

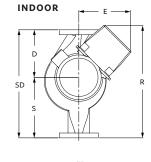
Confirm current performance data with Armstrong ACE Online selection software.

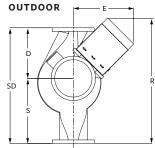
DIMENSION DATA

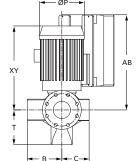
	INDOOR (UL TYPE 12/ODP)	OUTDOOR (UL TYPE 4X/TEFC)	
Frame size:	145	145	
Size:	4×4×6	4×4×6	
HP:	2	2	
RPM:	1450	1450	
AB:	23.77(604)	29.80(757)	
в:	6.88(175)	6.88(175)	
c:	5.50(140)	5.50(140)	
D:	10.00(254)	10.00(254)	
E: F:	13.71(348)	17.20(437)	
	13.71(348)	17.20(437)	
P:	8.63(219)	7.83(199)	
s:	12.00(305)	12.00(305)	
SD:	22.00(559)	22.00(559)	
T:	7.75(197)	7.75(197)	
XY:	17.50(445)	17.25(438)	
Weight:	263(119.3)	269(122.0)	

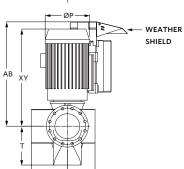
Dimensions - inch (mm) Weight - lbs (kg)











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ARMSTRONG FLUID TECHNOLOGY ESTABLISHED 1934