

DESIGN ENVELOPE 4280 END SUCTION 40-80 (1.5×1.25×3) 3280-001.1 SUBMITTAL

File No: 103.5703IEC Date: MARCH 25, 2021 Supersedes: 103.5703IEC Date: SEPTEMBER 5, 2019

Job:	Representative:	
	Order No:	Date:
Engineer:	Submitted by:	Date:
Contractor:	Approved by:	Date:

PUMP DESIGN DATA

No. of pumps:		Tag:
Capacity:	L/s (USgpm)	Head:m (ft)
Liquid:		Viscosity:
Temperature:	°C (°F)	Specific gravity:
Suction: 40 mm ((1.5")	Discharge: 30 mm (1.25")

MEI ≥ 0.70

MATERIALS OF CONSTRUCTION

🗆 pn 16

CONSTRUCTION: LPDESF E-coated ductile iron A536 Gr 65-45-12, stainless fitted PN 25 CONSTRUCTION: HPDESF

E-coated ductile iron A536 Gr 120-90-2, stainless fitted

MAXIMUM PUMP OPERATING CONDITIONS

🗆 pn 16

16 bar at 49°C (232 psig at 120°F) 7 bar at 150°C (100 psig at 300°F)

□ PN 25

25 bar at 65°C (362 psig at 149°F) 21 bar at 150°C (304 psig at 300°F)

FLOW READOUT ACCURACY

The Design Envelope model selected will provide flow reading on the controls local keypad & digitally for the BMS. The model readout will be factory tested to ensure $\pm 5\%$ accuracy.

MECHANICAL SEAL DESIGN DATA

Seal type: 2A

Stationary seat: Silicone carbide

Secondary seal: EPDM Spring: Stainless steel

Rotating hardware: Stainless steel

DEPM MOTOR AND CONTROL DATA

kW:	1.1	
RPM:	4500	
Motor enclosure:	TEFC	
Volts:		
Phase:	3	
Efficiency:	IE5	
Orientation:	□ L5 (default) □ L6	
Protocol (standard):	□ BACNet [™] MS/TP	
	□ BACnet [™] TCP/IP	
	□ Modbus rtu	
Control enclosure:	🗆 Indoor – IP 55	
Fused disconnect switch:	Consult factory	
EMI/RFI control:	Integrated filter designed to	
	meet EN61800-3	
Harmonic suppression:	Equivalent: 5% AC line reac-	
	tor - Supporting IEEE 519-1992	
	requirements**	
Cooling:	Fan-cooled, surface cooling	
Ambient temperature:	: -10°C to +45°C up to 1000 meters	
	above sea level (+14°F to +113°F,	
	3300 ft)	
Analog ı/o:	Two inputs, one output. Output	
	can be configured for voltage	
	or current	
Digital I/0:	Two inputs, two outputs. Out-	
Dolou outroutor	puts can be configured as inputs	
	Two programmable	
Communication port:	і-къдо5	

** If supplied with the system electrical details, Armstrong will run a computer simulation of the system wide harmonics. If system harmonic levels are exceeded Armstrong can also recommend additional harmonic mitigation and the costs for such mitigation.

FLUID TYPE	ALL GLYCOLS >	30% WT CONC	ALL OTHER NO	N-POTABLE FLUIDS	POTABLE (DRI	NKING) WATER
Temperature	up to 93°C / 200°F	over 93°C / 200°F	up to 93°C / 200°F	over 93°C / 200°F	up to 93°C / 200°F	over 93°C / 200°F
Rotating face	Silicone	carbide	Resin bonded carbon	Antimony loaded carbon	Resin bond	led carbon
Seat elastomer	EPDM (L-cup)	EPDM (O-ring)	EPDM (L-cup)	EPDM (O-ring)	EPDM (L-CUP)	EPDM (O-ring)
Material code	SCsc l epss 2a	SCsc 0 epss 2A	C-SC L EPSS 2A	ACsc 0 epss 2a	C-sc l epss 2A	C-sc o epss 2a

2

OPTIONS

SENSORLESS BUNDLE (STANDARD)



Operation of pump without a remote sensor. Includes:

- Sensorless control
- Flow readout
- Constant flow
- Constant pressure

Minimum system pressure to be maintained

m (ft)

* If minimum maintained system pressure is not known: Default to 40% of design head

□ PARALLEL SENSORLESS



Operation of multiple pumps without a remote sensor

Minimum system pressure to be maintained m (ft)

If minimum maintained system pressure is not known:
Default to 40% of design head

ENERGY PERFORMANCE BUNDLE



Provides energy savings on oversized systems by adjusting pump parameters to on-site conditions. Includes:

- Auto-flow balancing Automatically determines control curve between design flow at on-site system head, and minimum (zero-head) flow for energy savings
- Maximum flow control Limits flow rate to pre-set maximum for potential energy savings

Maximum flow rate

L/s (gpm)

*Only available if sensorless bundle is enabled *Available in single pump operation only

□ PROTECTION BUNDLE



Protects other flow sensitive equipment by setting limits of pump operation. Includes: • Minimum flow control – Attempts to

- maintain flow rate to pre-set minimum to protect equipment in system
- Bypass valve control Actuates a bypass valve to protect flow sensitive equipment if pre-set minimum flow rate is reached

Minimum flow rate L/s (gpm)

*Only available if sensorless bundle is enabled

DUAL SEASON SETUP



Pre-sets heating and cooling parameters for pumps in 2-pipe systems

Cooling

Duty point _____ L/s (gpm) at m (ft)

Minimum system pressure to be maintained m (ft)

Heating

Duty point L/s (gpm) at

______ m (ft)

Minimum system pressure to be maintained m (ft)

*Available in single pump operation only

OPTIONAL SERVICES

ON-SITE PUMP COMMISSIONING



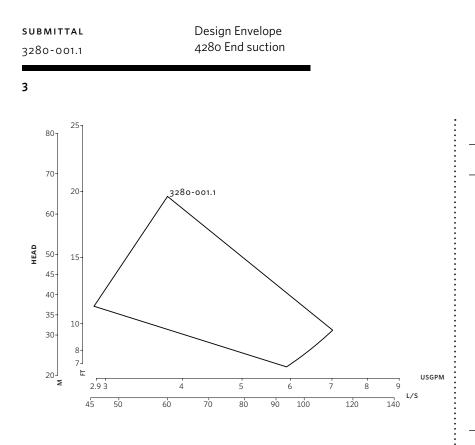
PUMP MANAGER



Online service for sustained pump performance and enhanced reliability.

Available in 3 or 5 year terms

- * Requires an internet connection to be provided by building
- * Includes an extended warranty for parts and labour (wearable parts excluded)



DIMENSION DATA

STANDARD

Size:	1.5×1.25×3
к W :	1.1
RPM:	3600
HA:	294 (11.58)
HD:	190 (7.50)
HI:	438 (17.24)
HV:	208 (8.52)
х:	115 (4.53)
Υ:	97 (3.81)
Free & operating height:	95 (3.75)
Weight:	30.0 (66)

SPRING DATA

Rated Capacity 25.0 (54) per spring kgs (lbs): **Rated Deflection** 30 (1.20) mm (inch): Mount Constant 0.8 (45) kg/mm (lbs/in):

SEISMIC MOUNT OPTION

2E:	16 (8.50)
F:	102 (4.00)
G:	114 (4.50)
н:	12 (0.50)
HA:	273 (10.75)
HD:	222 (8.75)
N:	138 (5.43)
Free & operating height:	127 (5.00)
Max. horizontal static G rating:	6.7

• Dimensions - mm (inch)

• Weight - kg (lbs)

•

• Tolerance of ±3 mm (±0.125") should be used

• For exact installation, data please write factory

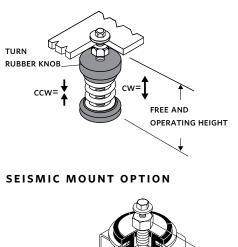
for certified dimensions

Performance curves are for reference only.

Confirm current performance data with Armstrong ADEPT Quote or ADEPT Select selection software.

STANDARD

NEOPRENE ACOUSTICAL CUP



NOTE:

All springs have additional travel to solid equal to 50% of the rated deflection.

FREE & OPERATING

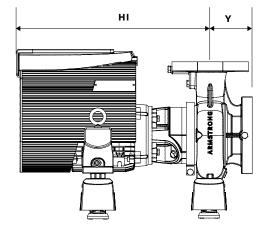
HEIGHT

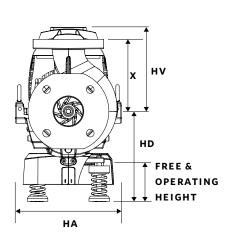
SUBMITTAL

3280-001.1

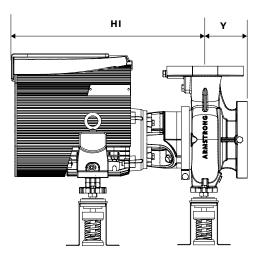
4

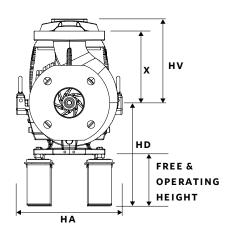
STANDARD





SEISMIC MOUNT OPTION





ΤΟ R Ο Ν Τ Ο

+1 416 755 2291

BUFFALO +1 716 693 8813

, ,, ,,

B I R M I N G H A M

+44 (0) 8444 145 145

MANCHESTER

+44 (0) 8444 145 145

BANGALORE +91 (0) 80 4906 3555

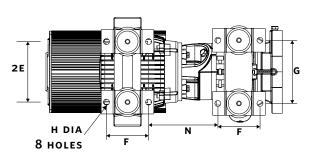
SHANGHAI +86 (0) 21 5237 0909

são paulo +55 11 4785 1330

LYON +33 (0) 420 102 625

dubai +971 4 887 6775





ARMSTRONG FLUID TECHNOLOGY ESTABLISHED 1934 ARMSTRONGFLUIDTECHNOLOGY.COM