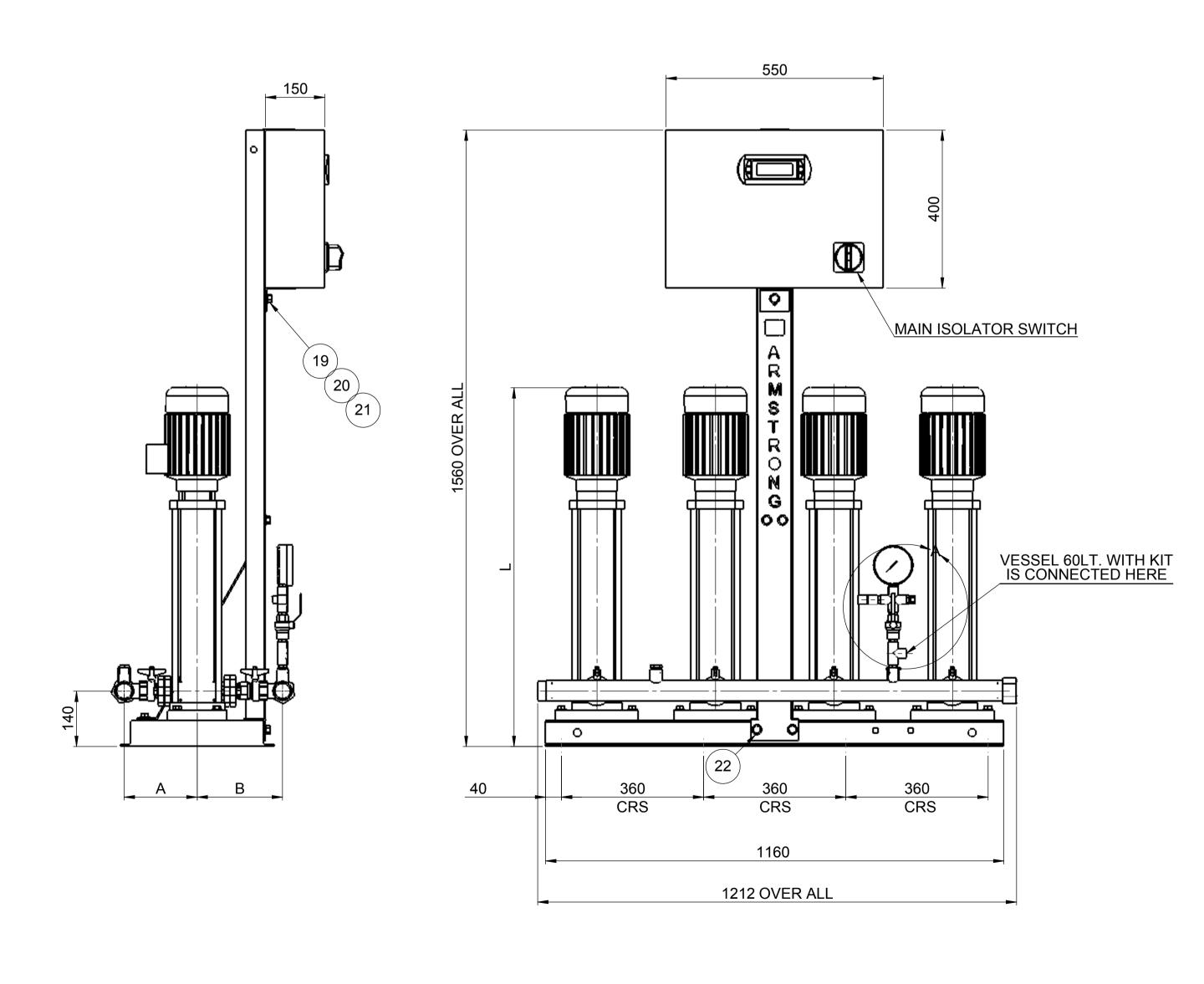
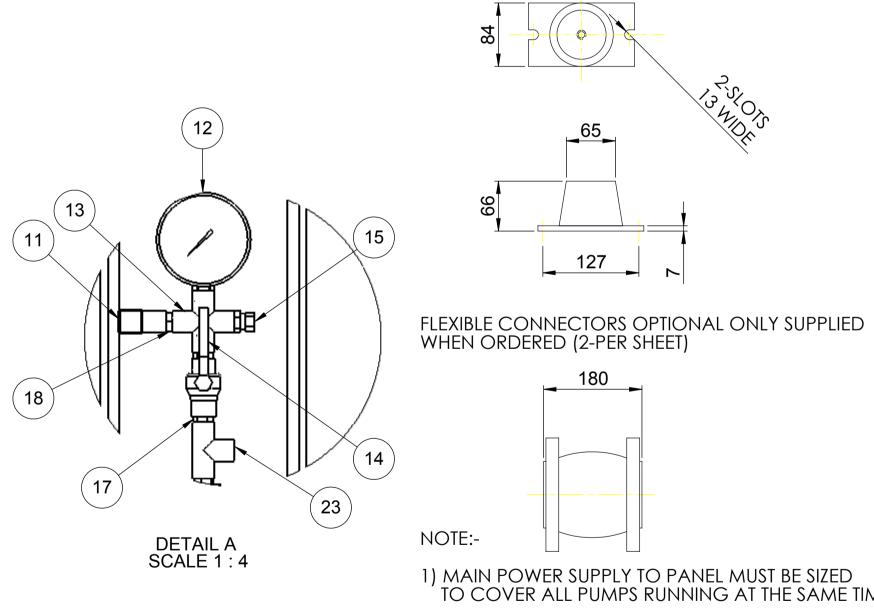


		FLC	PUMP	SET	VESSEL	WORKING TEST					
PUMP	MOTOR	AMPS	WEIGHT	WEIGHT	SIZE	PRESSURE	PRESSURE	STARTING	L	Α	В
SIZE	KW	3x415W	KGS	KGS	LTRS	MAX BAR	MAX BAR	CURRENT	MM	MM	MM
SV0202	0.55	1.5	17.5	130	60	2.2	24	4	559	185	217
SV0203	0.55	1.5	18	131	60	3.1	24	4	584	185	217
SV0204	0.55	1.5	19	133	60	4.2	24	4	621	185	217
SV0205	0.55	1.5	21.5	138	60	5.3	24	4	661	185	217
SV0206	0.75	1.9	22	139	60	6.3	24	6	686	185	217
SV0207	0.75	1.9	23	141	60	7.4	24	6	748	185	217
SV0208	1.1	2.6	23.5	142	60	8.4	24	6	773	185	217
SV0209	1.1	2.6	24	143	60	9.4	24	6	798	185	217
SV0211	1.1	2.6	31	157	60	11.5	24	6	858	185	217
SV0212	1.5	3.6	31.5	158	60	12.6	24	6	883	185	217

IF IN DOUBT ASK





	ITEM NO	DESCRIPTION	NO. OFF
	1	BASE PLATE	1
ANTI-VIBRATION MOUNTINGS OPTIONAL ONLY SUPPLIED	2	BOLT - M12	16
WHEN ORDERED (4-PER SET K2092/10)	3	WASHER - M12	16
140	4	CAGE NUT - M12	16
	5	VMS PUMP	4
2	6	SUCTION/DISCHARGE MANIFOLD ASSY	2
\2\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	7	ISOLATING VALVE 1"	8
_65_	8	NRV 1"	4
	9	SUPPORT RIB	1
	10	STANCHION	1
	11	PRESSURE TRANSDUCER	1
127	12	PRESSURE GAUGE	1
	13	FEMALE CROSS 1/2"	1
FLEXIBLE CONNECTORS OPTIONAL ONLY SUPPLIED	14	<b>ISOLATING VALVE 1/2"</b>	1
WHEN ORDERED (2-PER SHEET)	15	AIR VENT 1/4"	1
180	16	CONTROL PANEL	1
	17	1/2" NIPPLE	3
	18	1/2" x 1/4" REDUCING BUSH	3
	19	BOLT - M10	9
	20	WASHER - M10	9
NOTE:-	21	2       BOLT - M12       16         3       WASHER - M12       16         4       CAGE NUT - M12       16         5       VMS PUMP       4         6       SUCTION/DISCHARGE MANIFOLD ASSY       2         7       ISOLATING VALVE 1"       8         8       NRV 1"       4         9       SUPPORT RIB       1         10       STANCHION       1         11       PRESSURE TRANSDUCER       1         12       PRESSURE GAUGE       1         13       FEMALE CROSS 1/2"       1         14       ISOLATING VALVE 1/2"       1         15       AIR VENT 1/4"       1         16       CONTROL PANEL       1         17       1/2" NIPPLE       3         18       1/2" x 1/4" REDUCING BUSH       3         19       BOLT - M10       9         20       WASHER - M10       9         21       NUT - M10       3         22       CAGE NUT - M10       6         23       1/2" T       1	
1) MAIN POWER SUPPLY TO PANEL MUST BE SIZED	22	CAGE NUT - M10	6
TO COVER ALL PUMPS RUNNING AT THE SAME TIME	23	1/2" T	1
2) LARGE STORAGE VESSELS, IF ORDERED, WILL BE SUPPLIED LOOSE FOR POSITIONING FOR CLIENT	1 BASE PLATE 2/10) 2 BOLT - M12 3 WASHER - M12 4 CAGE NUT - M12 5 VMS PUMP 6 SUCTION/DISCHARGE MANIFOLD ASSY 7 ISOLATING VALVE 1" 9 SUPPORT RIB 10 STANCHION 11 PRESSURE TRANSDUCER 12 PRESSURE GAUGE 13 FEMALE CROSS 1/2" 14 ISOLATING VALVE 1/2" 15 AIR VENT 1/4" 16 CONTROL PANEL 17 1/2" NIPPLE 18 1/2" x 1/4" REDUCING BUSH 19 BOLT - M10 20 WASHER - M10 NUT - M10 21 NUT - M10 22 CAGE NUT - M10 23 1/2" T END CAP	2	

2) LARGE STORAGE VESSELS, IF ORDERED, WILL BE SUPPLIED LOOSE FOR POSITIONING FOR CLIENT
TO SUIT THE AVAILABLE FLOOR SPACE.
CLIENT IS TO PROVIDE A CONNECTION FROM THE VESSEL

TO THE DELIVERY PIPEWORK ADJACENT TO THE SET ISOLATING AND DRAIN VALVES SHOULD BE FITTED IN THIS CONNECTION

- 3) 60Lt TANK WILL BE SUPPLIED LOOSE AND SHOULD BE ASSEMBLED ON SITE
- 4) FLANGES ARE AVAILABLE BOTH IN 16 & 25 BAR VERSION
- 5) FOR STANCHION SELECTION USE DRAWING NO. PK14967

						PART No.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN mm		NAME	DATE				
						JOB No.	WELD SYMBOLS TO BS 499 SURFACE FINISH SHOWN IN um.	DRAWN	PRAKASH	04/03/08	AKMS I KUNU			
						DESIGN No.	MACHINE WHERE SHOWN	Q.A.			TITLE:	COOO LIMD CEDIEC		
		LAST MODIFICA	LAST MODIFICATION DETAILS		PROPRIETARY AND CONFIDENTIAL	PATTERN No.	TO TOLERANCE ± 0.3	MFG APPR.			6800 HMP SERIES			
				THIS DRAWING IS THE PRIVATE AND CONFIDENTIAL PROPERTY OF	FILE NAME	DIMENSIONING AND TOLERANCING PER:  BS 308	ENG APPR.  COMMENTS:			4PUMP SV02				
- -		ARMSTRONG.ALL COPYRIGHT, MANUFACTURING AND	FINISH	FINISH		COMMENTS.		SIZE DRG. NO.			REV			
				SALES RIGHTS RESERVED.		MATERIAL SPEC.	DO NO	NOT SCALE		<b>A1</b> PX10734		E	В	
EV:	DATE: -	DRN BY: -	CHECKED BY: -	APP. BY: -	THIRD ANGLE PROJECTION		DRAWING RELEASE	DRAWING RELEASE LEVEL:			SCALE: 1:8	8 WEIGHT: KG	SHEET 1 O	OF 1