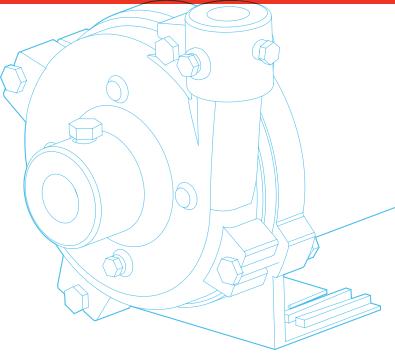




FILE NO: 42.10

SUPERSEDES: 42.10



FEATURES THAT ENSURE

PERFORMANCE EXCELLENCE!

Volute

Radially-split volute can be left in the line while servicing the pump, eliminating needless disconnecting of pipes. Tapped openings are provided for venting, draining and gauge connections.

Impeller

High strength engineered resin or bronze impeller reduces axial thrust to a minimum, ensuring smooth performance and long life.

Motor

The motor is equipped with heavy-duty, permanently lubricated ball bearings adequately rated to accommodate impeller radial loads and residual hydraulic thrusts.

Designed to operate at 3600 rpm.

Mechanical seal

Self-lubricating, prevents liquid spillage. A carbon face rotating against a stationary ceramic seat provides positive sealing up to full design pressure (Type 21).

Adaptor

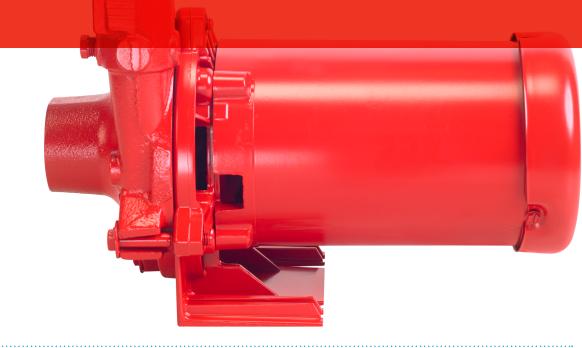
Aluminum die cast, with integral support foot, delivering lightweight, durable construction.

Shaft

Motor shaft extends through to impeller, eliminating intermediate bearing bracket for close coupled design.

Back pull-out design

Eliminates the need to break piping connections when servicing the pump. The motor, with bracket and impeller attached, can be easily withdrawn from the volute after moving the volute capscrews.



APPLICATIONS

- Cooling towers
- HVAC
- General purpose

MATERIALS OF CONSTRUCTION

Volute: Cast iron

Volute cap screws: Steel Impeller: PEI resin or bronze Motor/bracket: Aluminum Faceplate: Stainless steel

MECHANICAL SEAL (TYPE 21)

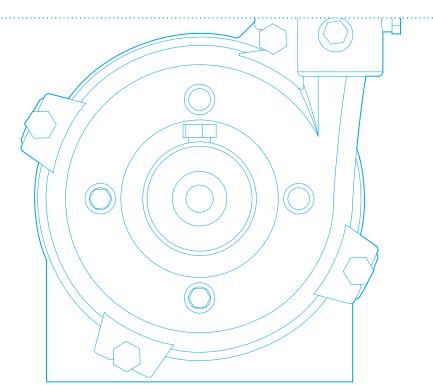
Insert: Carbon
Seat: Ceramic
Bellows: Viton
L-cup: Viton

Retainer: Stainless steel **Spring:** Stainless steel

TECHNICAL DATA

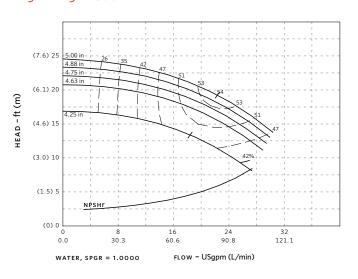
Suction fize: 11/4", 11/2", 2"

Max. flow (3600 rpm): 130 USgpm (8.2 L/s) Max. head (3600 rpm): 130 ft (39.6 m) Max. working pressure: 150 psig (1034 kPa) Max. operating temperature: 275°F (135°C)

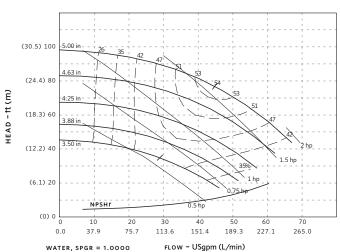


PERFORMANCE CURVES

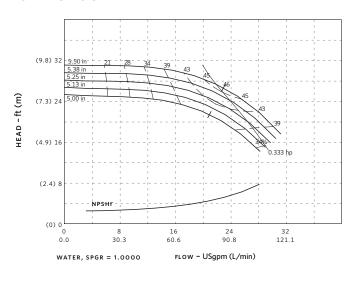
1.25 × 1 × 5 - 1800 RPM



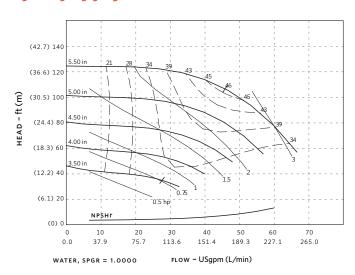
$1.25 \times 1 \times 5 - 3600 \text{ RPM}$



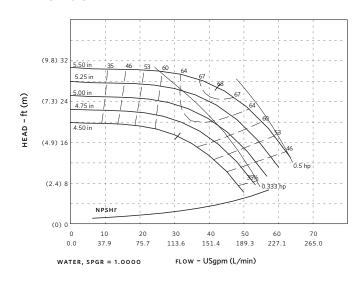
1.5 × 1.25 × 5.5 - 1800 RPM



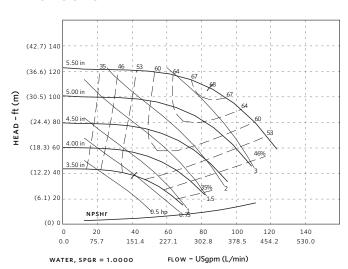
1.5 × 1.25 × 5.5 - 3600 RPM



2 × 1.5 × 5.5 - 1800 RPM



2 × 1.5 × 5.5 - 3600 RPM







DIMENSIONS

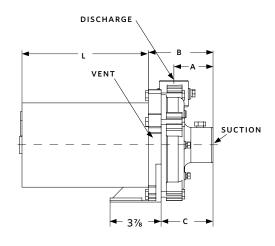
MODEL	А	В	С	w	Т	X	Υ
1½" × 1"	2.88 (73)	4.75 (121)	3.81 (97)	8.25 (210)	3.12 (79)	4.19 (106)	4.75 (121)
1½" × 1¼"	2.88 (73)	4.75 (121)	3.81 (97)	8.33 (212)	3.12 (79)	4.19 (106)	4.75 (121)
2" × 1½"	2.88 (73)	4.75 (121)	3.81 (97)	8.50 (216)	3.12 (79))	4.19 (106)	4.75 (121)

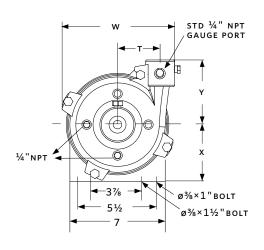
MOTOR	L		
⅓, ½, ¾ hp	9.28 (236)		
1 hp	9.78 (248)		
1½ hp	10.18 (259)		
2, 3 hp	11.18 (284)		
5 hp	11.37 (289)		

Note: Dimensions are in inches (mm). For exact dimensions please write factory. All pump sized are provided with NPT screwed connections.

TYPICAL SPECIFICATIONS

Furnish and install, as shown on the plans and specifications, an Armstrong series 4270 End suction motor mounted centrifugal pumping unit suitable for 150 psig (1034 kPa) working pressure with radially-split ______ casing, PEI resin or bronze impeller, 416 stainless steel shaft and single inside-type 21 mechanical seal. The driving motor shall be horizontal, solid shaft, squirrel cage induction motor with NEMA c flange and _____ enclosure, suitable for operation on a _____ volt, ____ cycle ____ phase power supply. The complete unit shall be suitable for _____ as shown on the pump schedule, or for the following service: ____, capacity _____ USgpm (L/s), total head _____ feet (m), liquid _____, temperature _____ °F (°C), viscosity ____ ssu, pump size _____, speed ____ rpm, motor rating _____ hp.





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ARMSTRONG FLUID TECHNOLOGY

ESTABLISHED 1934