



Domestic Circulators and Condensate Pumps

High efficiency, electronically controlled wet rotor circulators and condensate pumps for domestic applications

CE | **EEI ≤ 0.20 BEST IN CLASS***

*HEP OPTIMO (N)/HEP OPTIMO BASIC (N)/HEP OPTIMO L+

SOLUTION OUTLINE

FILE NO: 11.20NONEU/ENG
DATE: FEBRUARY 2019

SUPERSEDES: NEW
DATE: NEW

ARMSTRONG

Armstrong Fluid Technology, global leaders in high-efficiency, energy saving solutions bring our expertise in fluid flow and control to the domestic market.

The new Armstrong range of circulators offers installers a versatile choice of high efficiency, maintenance-free, in-line, wet rotor circulator suitable for any domestic heating and cold water application.



HIGH EFFICIENCY, MAINTENANCE-FREE, IN-LINE, WET ROTOR CIRCULATORS

The high specification quality engineered products incorporate permanent magnet technology and best in class European ErP compliant motors to optimise energy efficiency and performance, delivering savings for the home owner/occupant.



High level efficiency

Electronic controls

Permanent magnet technology

Simple start-up

Smooth running

Very low energy consumption

Air-vent screw

Simple operation

Space-saving axially

Integrated terminal box

Automatic adjustment for demand conditions

Maintenance free



The HEP Optimo range of high efficiency, wet rotor circulators are electronically controlled, with advanced permanent magnet technology driving their superior performance levels.

HEATING SYSTEM PRODUCTS

DRINKING WATER PRODUCTS

SOLAR SYSTEM PRODUCTS

GEOTHERMAL SYSTEM PRODUCTS



High efficiency pumps with LED display for use in heating systems with variable or constant rates of flow.

High efficiency pumps with LED display for use in heating, solar and drinking water systems with variable or constant rates of flow, stainless steel housing.

High efficiency pumps with LCD display for use in solar heating systems with variable or constant rates of flow.

High efficiency pumps with LED display and protected against condensation, for use in heating and cold water systems with variable or constant rates of flow.

HEP OPTIMO BASIC

HEP OPTIMO BASIC (N)

HEP OPTIMO L GEO

HEP OPTIMO L

BUPA (N)

HEP OPTIMO L+

BGPA (N)

HUPA

HHPA

HGPA

	HEP OPTIMO	HEP OPTIMO BASIC	HEP OPTIMO L	HEP OPTIMO L+	HUPA	HHPA	HGPA	HEP OPTIMO (N)	HEP OPTIMO BASIC (N)	BUPA (N)	BGPA (N)	HEP OPTIMO L SOLAR	HEP OPTIMO GEO	HEP OPTIMO L GEO
Integrated night economy feature (optional)	✓	✓		✓				✓	✓				✓	
Compact design				✓	✓	✓	✓							
Thermal Insulation	✓*		✓*	✓				✓*				✓*	✓*	✓*
LCD Display	✓		✓	✓								✓	✓	✓
Cataphoretic coated cast iron pump housing	✓	✓	✓		✓	✓	✓					✓	✓	✓
Steel pump housing								✓	✓	✓	✓			
Pre-mounted, screwable angle entry plug	✓							✓					✓	
Pre-mounted one metre cable		✓							✓					
Collective fault signal			✓									✓		✓
Potted motor													✓	✓
Optical fault indication and optical display control mode	✓	✓		✓				✓	✓					

*180mm only

TECHNICAL OVERVIEW

HEP OPTIMO / HEP OPTIMO (N) / HEP OPTIMO GEO



Rate of flow

up to 3.6 m³/h for Optimo Geo
up to 4.4 m³/h for Optimo and Optimo (N)

Pressure head

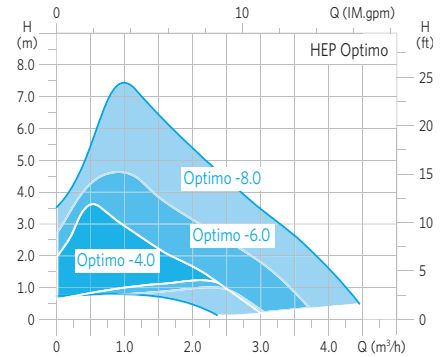
4 m/6 m for Optimo Geo
4 m/6 m/8 m for Optimo and Optimo (N)

Control

$\Delta p_c + \Delta p_v + \text{fixed rpm}$

EEl

≤ 0.17 HEP Optimo XX-4.0 GXXX
 ≤ 0.18 HEP Optimo XX-6.0 GXXX
 ≤ 0.20 HEP Optimo XX-8.0 GXXX
 ≤ 0.17 HEP Optimo (N) XX-4.0 NXXX
 ≤ 0.18 HEP Optimo (N) XX-6.0 NXXX
 ≤ 0.20 HEP Optimo (N) XX-8.0 NXXX
 ≤ 0.17 HEP Optimo Geo XX-4.0 GXXX
 ≤ 0.18 HEP Optimo Geo XX-6.0 GXXX



HEP OPTIMO BASIC / HEP OPTIMO BASIC (N)



Rate of flow

up to 4.4 m³/h for Optimo and Optimo (N)

Pressure head

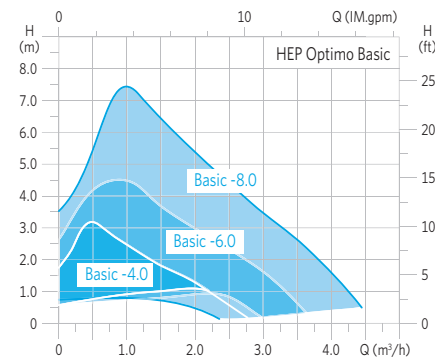
4 m/6 m/8 m for Optimo and Optimo (N)

Control

$\Delta p_c + \Delta p_v + \text{fixed rpm}$

EEl

≤ 0.17 HEP Optimo Basic XX-4.0 GXXX
 ≤ 0.18 HEP Optimo Basic XX-6.0 GXXX
 ≤ 0.20 HEP Optimo Basic XX-8.0 GXXX



HEP OPTIMO L / HEP OPTIMO L SOLAR / HEP OPTIMO L GEO



Rate of flow

up to 10 m³/h

Pressure head

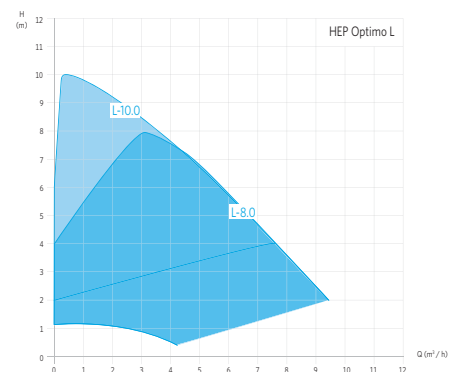
8 m/10 m

Control

Internal: $\Delta p_c + \Delta p_v + \text{fixed rpm}$

External:

- Digital: PWM (characteristic lines for heating and solar per VDMA device paper 24224)
Frequency F nominal: 100-1000 Hz
Voltage U nominal: 5-15 V
Power I: 10 mA
- Analogue: 0-10 V with cable break detection
Power I: 1 mA
Impedance: 10 kOhm



EEl

≤ 0.23 HEP Optimo L XX-8.0 GXXX
 ≤ 0.23 HEP Optimo L XX-10.0 GXXX

OPTIMO L+



Rate of flow

up to 45m³/h

Pressure head

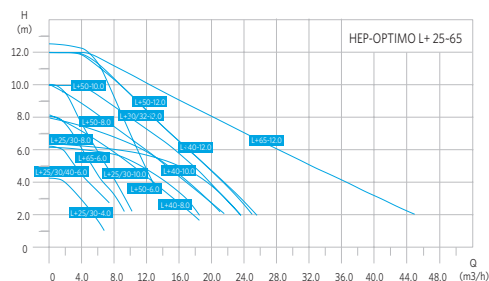
6 m/ 8 m/ 10 m /12 m

Control

Internal: $\Delta pc + \Delta pv + Eco Mode + fixed rpm$
External: analogue 0-10 V Start/Stop
(bridged terminal ex works)

EEl

≤ 0.20



HUPA/HLPA/HGPA



Rate of flow

up to 3.8m³/h (HUPA)

up to 7m³/h (HLPA)

up to 12m³/h (HGPA)

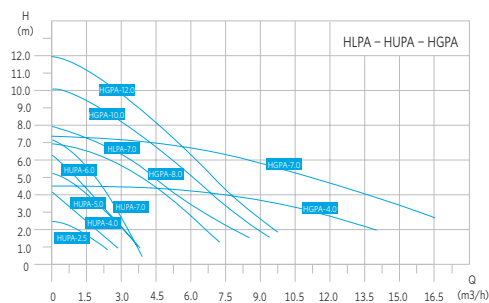
Pressure head

up to 7m (HUPA/HLPA)

up to 12m (HGPA)

Control

3-step switch with manual speed selection



BUPA (N)



Rate of flow

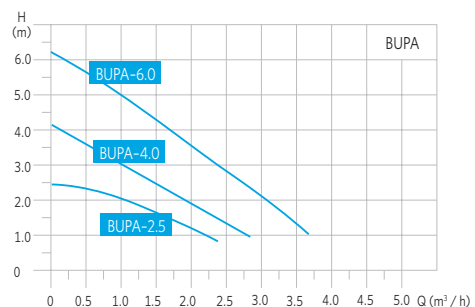
up to 4.0 m³/h

Pressure head

up to 6 m

Control

3-step switch with manual speed selection



BGPA (N)



Rate of flow

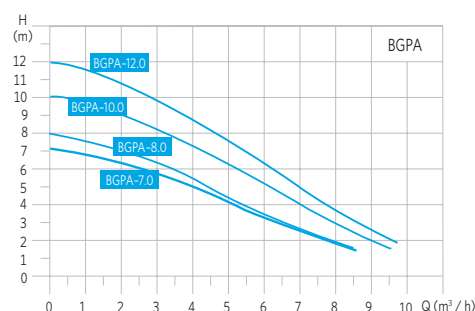
up to 12.0 m³/h

Pressure head

up to 12 m

Control

3-step switch with manual speed selection



LIFT CONDENSATE PUMPS

LIFT, LIFT BASIC, LIFT NT25

The Lift condensate pump series is designed for gas condensing boilers up to 400 kW.

The Lift Basic series is designed for gas condensing boilers up to 300 kW.

The Lift NT25 condensate pump is designed for gas and oil condensing boilers (only) up to 25 kW. It is expandable up to 100 kW with NB2 and NT50 accessories.



LIFT

Fully encapsulated pump unit (IP 55) resistant to water jets from any direction

Pump unit also suitable for use in external tank (tank height min. 62 mm, max. 70 mm)

LIFT BASIC

Housing made from ABS plastics is resistant to condensate



Lift condensate pumps are fully automatic units designed for the extraction of condensate. They can be used when condensate separation through gravity is not possible, or where there is no direct drain.

FEATURES

- 1 Space-saving construction**
- 2 Overflow protection through separate float**
- 3 Potential-free alarm connection (NO normally open/NC normally closed)**

LIFT NT25

Fully automatic condensate pump delivered completely ready for connection, including neutralization tank

Noise-reducing electronic controls, with follow-up time to reduce switching frequency

Integrated collection/neutralization tank, included, first fill with neutralization granulate (1 kg) – sufficient for about 12 months for systems up to 25 kW

Upstream suction filter as well as check valve for discharge hose

Connection for discharge hose (0.6 × 1.5 mm)

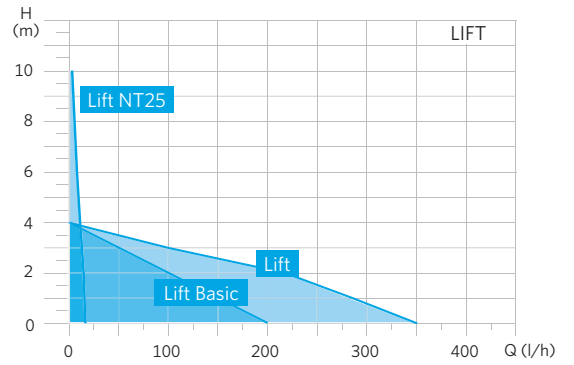
Pre-mounted power cable (1.0 m) include shockproof plug

LIFT



Rate of flow
 350 l/h for Lift
 200 l/h for Lift Basic
 14 l/h for Lift NT25

Pressure head
 4m Lift and Lift Basic
 10m Lift NT25



LIFT BASIC



LIFT NT25



OTHER CIRCULATORS IN THE RANGE



Armstrong's extensive circulator range extends beyond domestic sized models. Our AGE3 and Compass ranges offer products for larger buildings up to light commercial size.

ARMSTRONGFLUIDTECHNOLOGY.COM





FOR FURTHER INFORMATION PLEASE SEE
WWW.ARMSTRONGFLUIDTECHNOLOGY.COM

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