

OPTI-VISOR™

Ultra-efficient chiller plant automation

Sequence of operation

File No: 90.897
Date: DECEMBER 17, 2015
Supersedes: NEW
Date: NEW

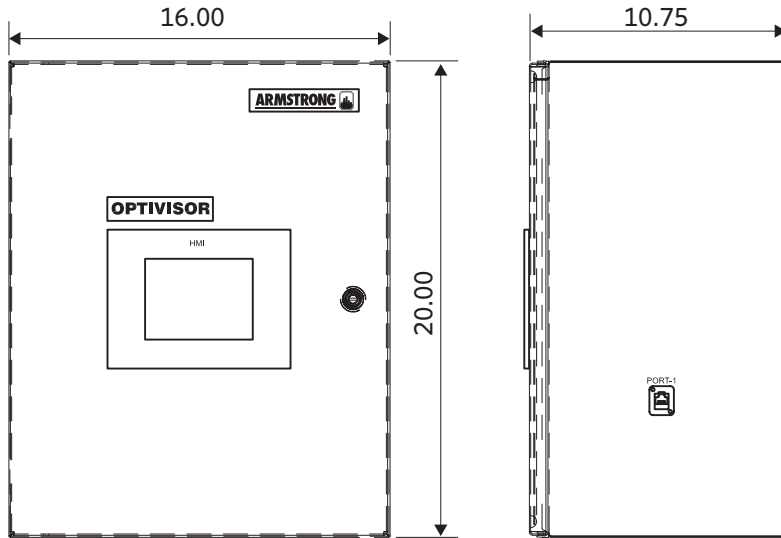
VARIABLE PRIMARY CHILLED WATER OPERATION**GENERAL REQUIREMENTS**

- All Sequencing shall be by the BAS.
- The BAS will be responsible for calculating and adjusting speed of chilled water pumps in response to the building requirement and min/max flow of the chillers.
- The BAS will manage the staging and rotation of equipment.
- At any time, the BAS shall have the ability to override OPTI-VISOR™ recommendations.
- The OPTI-VISOR™ shall provide recommended operating points as outlined in the points list including CHWST set point.
- The OPTI-VISOR™ will provide a recommendation of the number of chillers and cooling towers to run including number of pumps to match chiller and tower requirements.
- The OPTI-VISOR™ will provide a recommended speed for condenser water pumps and cooling tower fans.

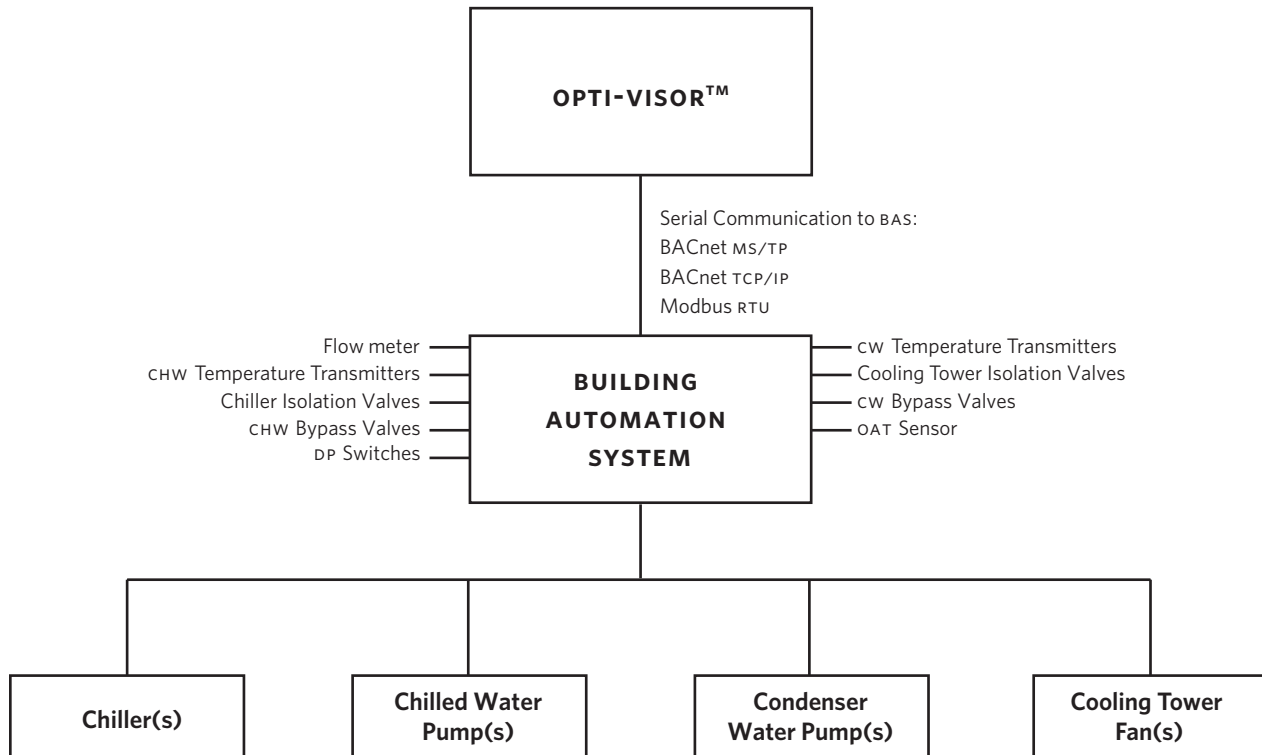
NORMAL OPERATION

- 1 The OPTI-VISOR™ is always enabled.
- 2 The plant start-up and shutdown sequence is as per the BAS internal sequence of operation and independent to the OPTI-VISOR™.
- 3 The OPTI-VISOR™ will recommend a number of chillers/cooling towers to run.
- 4 The BAS will enable the required number of chillers/cooling towers.
- 5 The BAS will start the primary chilled water pumps and condenser pumps associated with active chiller/tower.
- 6 The BAS will confirm minimum-flow is met before starting the associated chiller/s.
- 7 The BAS shall calculate the speed of the chilled water pumps.
- 8 The BAS shall adjust the chilled water pump speed to:
 - Maintain the **active** DP zone at set point.
 - Maintain the minimum flow required by the active chillers
Where;
 - A A change in CHWP speed in the down direction shall have a 60 second delay.
 - B The up speed change shall occur only after the flow difference is 3% or more.
- 9 The BAS shall maintain all primary chilled water pumps at the same speed.
- 10 The BAS shall restrict primary chilled water pump speed to match chiller minimum flow and chiller maximum flow settings as determined during commissioning.
- 11 The BAS shall modulate the CHW bypass valve to maintain minimum flow through the active chillers.
- 12 The OPTI-VISOR™ will recommend condenser pump speed, and cooling tower fan speed.
- 13 The BAS will adjust the condenser pump and cooling tower fan speed based on OPTI-VISOR™ recommendations; and can over-ride recommendations at any time.
- 14 The BAS shall communicate operating data to the OPTI-VISOR™ as per the attached points list.

GENERAL ASSEMBLY DRAWING



SYSTEM ARCHITECTURE



DATA POINTSLIST

#	VARIABLE NAME	DESCRIPTION
1	Primary Flow	Gallons per Minute, 0 decimals
2	CHWST	Fahrenheit, 1 decimal
3	CHWRT	Fahrenheit, 1 decimal
4	LCWT	Fahrenheit, 1 decimal
5	ECWT	Fahrenheit, 1 decimal
6	Chiller 1 Status	0=N/A, 1=STOP, 2=RUNNING, 3=ALARM
7	Chiller 2 Status	0=N/A, 1=STOP, 2=RUNNING, 3=ALARM
8	Chiller 3 Status	0=N/A, 1=STOP, 2=RUNNING, 3=ALARM
9	Chiller 4 Status	0=N/A, 1=STOP, 2=RUNNING, 3=ALARM
10	Chiller 5 Status	0=N/A, 1=STOP, 2=RUNNING, 3=ALARM
11	CHWP 1 Status	0=N/A, 1=STOP, 2=RUNNING, 3=ALARM
12	CHWP 2 Status	0=N/A, 1=STOP, 2=RUNNING, 3=ALARM
13	CHWP 3 Status	0=N/A, 1=STOP, 2=RUNNING, 3=ALARM
14	CHWP 4 Status	0=N/A, 1=STOP, 2=RUNNING, 3=ALARM
15	CHWP 5 Status	0=N/A, 1=STOP, 2=RUNNING, 3=ALARM
16	CWP 1 Status	0=N/A, 1=STOP, 2=RUNNING, 3=ALARM
17	CWP 2 Status	0=N/A, 1=STOP, 2=RUNNING, 3=ALARM
18	CWP 3 Status	0=N/A, 1=STOP, 2=RUNNING, 3=ALARM
19	CWP 4 Status	0=N/A, 1=STOP, 2=RUNNING, 3=ALARM
20	CWP 5 Status	0=N/A, 1=STOP, 2=RUNNING, 3=ALARM
21	CT 1 Status	0=N/A, 1=STOP, 2=RUNNING, 3=ALARM
22	CT 2 Status	0=N/A, 1=STOP, 2=RUNNING, 3=ALARM
23	CT 3 Status	0=N/A, 1=STOP, 2=RUNNING, 3=ALARM
24	CT 4 Status	0=N/A, 1=STOP, 2=RUNNING, 3=ALARM
25	CT 5 Status	0=N/A, 1=STOP, 2=RUNNING, 3=ALARM
26	Chiller 1 kW	kilowatt, 1 decimal
27	Chiller 2 kW	kilowatt, 1 decimal
28	Chiller 3 kW	kilowatt, 1 decimal
29	Chiller 4 kW	kilowatt, 1 decimal
30	Chiller 5 kW	kilowatt, 1 decimal
31	CHWP 1 kW	kilowatt, 1 decimal
32	CHWP 2 kW	kilowatt, 1 decimal
33	CHWP 3 kW	kilowatt, 1 decimal
34	CHWP 4 kW	kilowatt, 1 decimal
35	CHWP 5 kW	kilowatt, 1 decimal
36	CWP 1 kW	kilowatt, 1 decimal
37	CWP 2 kW	kilowatt, 1 decimal
38	CWP 3 kW	kilowatt, 1 decimal
39	CWP 4 kW	kilowatt, 1 decimal

#	VARIABLE NAME	DESCRIPTION
40	CWP 5 kW	kilowatt, 1 decimal
41	CT 1 kW	kilowatt, 1 decimal
42	CT 2 kW	kilowatt, 1 decimal
43	CT 3 kW	kilowatt, 1 decimal
44	CT 4 kW	kilowatt, 1 decimal
45	CT 5 kW	kilowatt, 1 decimal
46	CHWP 1 Speed	Percent, 1 decimal
47	CHWP 2 Speed	Percent, 1 decimal
48	CHWP 3 Speed	Percent, 1 decimal
49	CHWP 4 Speed	Percent, 1 decimal
50	CHWP 5 Speed	Percent, 1 decimal
51	CWP 1 Speed	Percent, 1 decimal
52	CWP 2 Speed	Percent, 1 decimal
53	CWP 3 Speed	Percent, 1 decimal
54	CWP 4 Speed	Percent, 1 decimal
55	CWP 5 Speed	Percent, 1 decimal
56	CTF 1 Speed	Percent, 1 decimal
57	CTF 2 Speed	Percent, 1 decimal
58	CTF 3 Speed	Percent, 1 decimal
59	CTF 4 Speed	Percent, 1 decimal
60	CTF 5 Speed	Percent, 1 decimal
61	(Optional) CHW Bypass Valve Position	Percent, 1 decimal
62	(Optional) CDW Bypass Valve Position	Percent, 1 decimal
63	(Optional) Most Open Cooling Valve Position	Percent, 1 decimal
64	(Optional) Dry Bulb Temperature	Fahrenheit, 1 decimal
65	(Optional) Wet Bulb Temperature	Fahrenheit, 1 decimal
66	Number of Chillers Demand	Integer
67	Number of Condenser Water Pumps Demand	Integer
68	Condenser Water Pumps Speed	Percent, 1 decimal
69	Number of Cooling Towers Demand	Integer
70	Cooling Tower Fan Speed	Percent, 1 decimal
71	CHWS Temperature Setpoint (Optivisor)	Fahrenheit, 1 decimal
72	Watchdog	Integer, Increments by 1 every 5 seconds, rollover at 100
73	BAS Non-Compliance Alarm	TRUE = Non-Compliance, FALSE = Compliance

TORONTO

23 BERTRAND AVENUE
TORONTO, ONTARIO
CANADA
M1L 2P3
+1 416 755 2291

BUFFALO

93 EAST AVENUE
NORTH TONAWANDA, NEW YORK
U.S.A.
14120-6594
+1 716 693 8813

BIRMINGHAM

HEYWOOD WHARF, MUCKLOW HILL
HALESOWEN, WEST MIDLANDS
UNITED KINGDOM
B62 8DJ
+44 (0) 8444 145 145

MANCHESTER

WOLVERTON STREET
MANCHESTER
UNITED KINGDOM
M11 2ET
+44 (0) 8444 145 145

BANGALORE

#59, FIRST FLOOR, 3RD MAIN
MARGOSA ROAD, MALLESWARAM
BANGALORE, INDIA
560 003
+91 (0) 80 4906 3555

SHANGHAI

NO. 1619 HU HANG ROAD, XI DU TOWNSHIP
FENG XIAN DISTRICT, SHANGHAI
P.R.C.
201401
+86 21 3756 6696

SÃO PAULO

RUA JOSÉ SEMIÃO RODRIGUES AGOSTINHO,
1370 GALPÃO 6
EMBU DAS ARTES
SAO PAULO, BRAZIL
+55 11 4781 5500

ARMSTRONG FLUID TECHNOLOGY
ESTABLISHED 1934

ARMSTRONGFLUIDTECHNOLOGY.COM

**MAKING
ENERGY
MAKE
SENSE™**