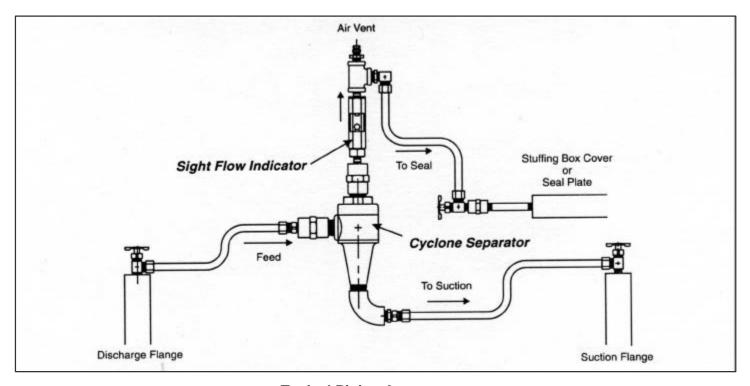


FILE NO: DECBMBER 1, 1995 DATE: SUPERSEDES: NEW NEW DATE:

#### INSTALLATION AND PIPING INSTRUCTIONS

## Cyclone Separator and Sight Flow Indicator

The cyclone separator and sight flow indicator are seal environmental accessories, factory installed on the flushline. The separator removes abrasives from the flushing liquid to extend the life of the mechanical seal. This arrangement is maintenance free. A differential pressure of 30 psig or greater across the pump is required for suitable separator operation.



Typical Piping Arrangement

## **Principle of Operation**

Liquid piped from the pump discharge enters the separator feed connection and is rotated inside the cone shaped bore at a velocity dependant on the pressure differential. The particles in the liquid, being of greater density than the liquid remain close to the tapered wall of the cone and course downward to the discharge outlet at the bottom of the separator. From there they are Piped with a small amount of liquid to the suction flange. The clean liquid rises up through the outlet at the top of the separator and is then piped to the gland plate for flushing of the seal.

Note: No maintenance is required, however the sight flow indicator should be checked periodically for fluid flow.

## S.A. Armstrong Limited

23 Bertrand Avenue Toronto, Ontario Canada, M1L 2P3 Tel: (416) 755-2291 Fax: (416) 759-9101

#### **Armstrong Pumps Limited**

Peartree Road, Stanway Colchester, Essex United Kingdom, C03 5JX Tel: 01206-579491 Fax: 01206-760532



© S.A. Armstrong Limited 1995;1998

# Armstrong Pumps Inc.

93 East Avenue Buffalo, New York U.S.A. 14120-6594 Tel: (716) 693-8813

Fax: (716) 693-8970

### Armstrong Darling Inc.

2200 Place Transcanadienne Montreal, Quebec Canada, H9P 2X5 Tel: (514) 421-2424 Fax: (514) 421-2436

