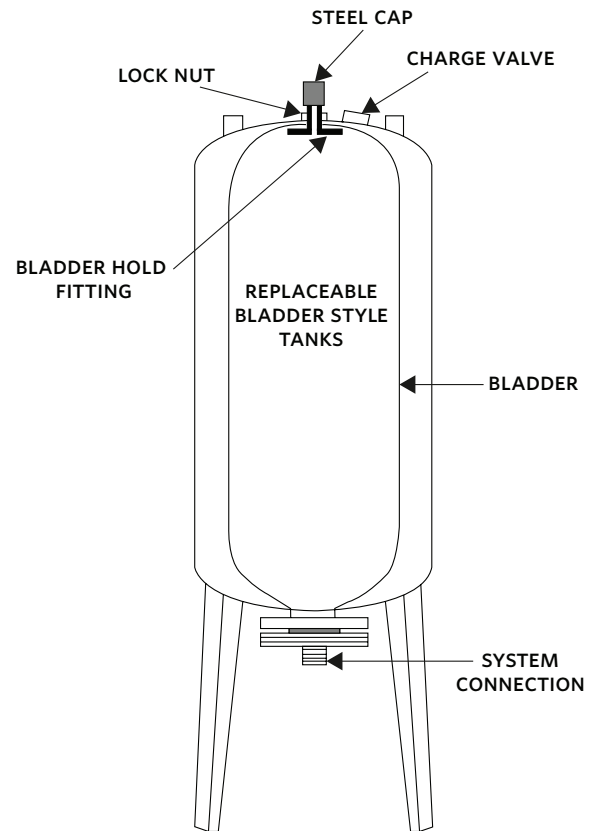


BLADDER TANKS | REPLACEMENT INSTRUCTIONS

File No: 37.78
Date: DECEMBER 17, 2015
Supersedes: NEW
Date: NEW

BLADDER TANKS 60 TO 2000 LITERS

- 1 Tank must be drained and all pressure released.
- 2 Bladder is attached to tank at both ends. To release bladder remove steel cap, locknut & washer, and the disc from top fitting. This fitting can now be pushed down inside the tank and bladder. To release bladder from opposite end, remove all nuts from flange and then take off cover plate.
- 3 You will now be able to reach in and remove bladder.
- 4 To install new bladder, insert top assembly into bladder and then carefully position new bladder into tank so that top assembly nipple protrudes through hole in top of tank.
- 5 Install disc, locknut & washer, and steel cap to a snug fit.
- 6 To complete bladder attachment, you will note that the bladder has a gasket molded right with the bag. Make sure the bladder is not twisted on the interior of the tank.
- 7 Re-attach cover plate to make an air and watertight seal.
- 8 Re-charge tank to 2 PSI under low system pressure.
- 9 Apply a soapy water solution to check for air leaks.



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