# ARMSTRONG 💵

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## 3760 PRODOSE VDG (3 IN 1 DIGITAL PRESSURISATION, VACUUM DEGASSER AND DOSING) PRESSURISATION UNITS | DATA SHEET

**OVERVIEW** 

Compact, totally enclosed combined digital pressurisation units. System fluid is sampled from the system, isolated and subjected to a full vacuum. All dissolved air within the sample is liberated in accordance with Henry's Law and vented to atmosphere. The deaerated fluid is then reintroduced to the system. This process is automatically repeated and controlled with a digital processor. A turbo mode is available for initial system setup to allow for rapid deaeration of new installations. The real-time display shows the status of the mechanical components.

The ProDoseVDG 20HP (Pressurisation/Degassing/Dosing System) is a compact, totally enclosed combined digital pressurisation unit with vacuum degasser and additive tank for use on sealed systems in order to provide a minimum system pressure requirement, effective dissolved gas removal and adding additives to the system. The correct fluid mix is blended on demand at the time of system top-up.

#### APPLICATION

Commercial.

System Volume (Guide): < 300,000 litres.

#### **ADVANTAGES**

#### **Product Features**

- For system volumes up to 300,000 litres.
- Fluid Protection Category 5 (AB Weir Overflow).
- Onscreen Service Reminder 12 Months. Onscreen message when additive tank is empty.
- Individual controllers for pressurisation and degassing function.
- Vacuum degassing, turbo and normal interval modes.
- 18 litre additive tank.
- Mix ratios from 1% to 50% user configurable balancing valves.
- Top-up pressurisation unit (<18.0 l/min).
- Electric pump, 415v 50Hz 3ph.
- Colour: Black (RAL 9005).
- MODBUS RTU Communication Protocol.
- System fill mode.
- Password protected.

- Pressure setting in 0.1 bar increments.
- Sequential programming menu.



- Pump pulse option.
- Flood Protection (Pump Runtime Limiter. Excessive Start Alarm).
- Event logging: Alarm activations, Pump Run counter (activations per pump), Cumulative run timer (hours per pump), Electrical interuption.
- Volt free contacts: Common Alarm (N/C), High Pressure Alarm (N/O), Low Pressure Alarm (N/O), Sensor Health (N/O), Pump 1 Health (N/O), Pump 2 Health (N/O).
- Optional Additional Volt Free Contacts (Requires an additional factory fitted expansion board): Low Pressure Warning (N/O), High Pressure Warning (N/O), Low Water In Break Tank (N/O), Low Additive In Holding Tank (N/O), Pump 1 Run For Topup (N/O), Pump 2 Run For Topup (N/O).

#### **TECHNICAL SPECIFICATIONS**

#### **Operating Conditions:**

- System temperature range at point of connection: 5 °C / 70 °C.
- Ambient temperature range: 5 °C / 40 °C.
- Relative humidity 95% non-condensing.

### **Certifications and Standards Applied:**

- PED 2014/68/EU Sound Engineering Practice.
- IEE Electrical Safety Guidance.
- EMC 2004/108/EC.
- BS 7074 Parts 1 to 3.
- Machinery Directive 95/16/EC.
- Electronic Components have been tested and comply with the EMC Directives.
- EN 61000-6-2: Generic Standards Immunity standard for industrial environments.
- EN 61000-6-3: Generic Standards Emission standard for residential, commercial and light industrial environment.

DIMENSIONS

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Туре

2UHP

- CE marked components, where applicable.
- WRAS approved float valve to BS1212 Part 2.
- IP54 (BS EN60529) rated controller.

#### Material of Construction:

- Cabinet: Mild steel CR4 Powder Coated.
- Float: WRAS Approved Beta Side Entry.
- Break Tank: Polypropylene.

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ARMSTRONG FLUID TECHNOLOGY® ESTABLISHED 1934

3760 ProDoseVDG

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• Cylinder: Stainless steel 304.

• Pump: PEDROLLO (Unit dependant. See pump details for more information).

• Valves: Brass.

Connection: Brass / Polypropylene.

• Pipework: Braided Flexhose / EPDM / Copper.

• Finish: Powder coated.

<b>-</b>	3760 ProDoseVDG 2UHP		
Description	Floorstanding 3in1 Dosing,		
	degassing PU		
Order Code	9979040-024		
Model	3760 ProDoseVDG 20HP		
Pump quantity	2		
Pressure rating [PN]	16		
	System (mm) - 15 (½")		
Connections	Mains Supply (mm) - 2×15 (½")		
	Overflow (mm) - 22		
Max. Delivery Pressure (bar)	16		
Operating Pressure (bar)	8-16		
Power Consumption (kW)	2×2.2		
Full Load Current (A)	2×3.4		
Weight (kg)	92		



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DIMENSIONS (MM)							
с	D	E	F	н	к	м	
1090	500	150	800	370	690	740	