

## **CASE STUDY** | Wei Lai Mansion



rmstrong Design Envelope pumps were selected to retrofit this 80,000 m<sup>2</sup> office and hotel complex. Because the HVAC system is required 24/7 to support hotel operations, ease of installation and minimal labour were important considerations. Armstrong upgraded the existing equipment with 10 Design Envelope 4300 pumps and an IPC 9521 controller.

Armstrong solutions reduced energy usage by 75%. These energy savings reduced the payback period for the retrofit project to less than two years.



## **FACILITY TYPE**

Hotel and office complex



### LOCATION Zhengzhou, China



### SIZE 80,000 m<sup>2</sup>

#### SITE CHALLENGES

- Low tolerance for noise and vibration
- 24/7 hotel operations demanded fast installation and commissioning for minimal system downtime

ANNUAL **ENERGY** 



#### **ANNUAL ENERGY COST**

**BEFORE** 

**AFTER** 

298,030

104,626

AVERAGE

**ANNUAL COST SAVINGS** 

193,404



#### CO, EMISSIONS

**BEFORE** 

283.647

AVERAGE

**AFTER** 

AVERAGE

212,452 kg CO<sub>2</sub>

TO GET YOUR ENERGY **UPGRADE PROJECT** STARTED, CALL:

+1 866 238 1337

ANNUAL CO2 **EMISSION REDUCTION** 



ARMSTRONG FLUID TECHNOLOGY.COM

# **KEY OUTCOMES:**

- ✓ Bureau Veritas reviewed the energy usage data and certified the efficiency improvement of 75%
- √ The cost savings will be RMB 193,404 per year (approx \$28,000 usp)

Site 80.000 m<sup>2</sup> office and hotel specification constructed in 1997

Equipment 10 × Design Envelope Vertical included In-Line 4300 pump with Suction Guide and Flo-Trex valve



Bureau Veritas S. A. is an international certification agency appointed by Armstrong to provide a technical assessment of pump performance and energy usage.





**SOLUTIONS EMPLOYED** 



VERTICAL IN-LINE PUMP

**IPC 9511** 

rmstrong maps each individual pump's hydraulic, motor and inverter variations at the factory to achieve exceptional accuracy throughout the flow range. With this calibration, Armstrong Design Envelope pumps also serve as

flow meters, providing reliable system flow data (+/- 5%). The testing ensures optimal performance efficiency at start-up, while Armstrong's Pump Manager helps maintain and extend efficiency throughout the pump's operating life.

> FILE NO.: 9.566 SUPERSEDES: 9.566

DATE: OCTOBER 2019 DATE: AUGUST 2019